

I SEMICONDUTTORI

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Lness and Dipartimento di Scienza dei Materiali, University of Milano-Bicocca

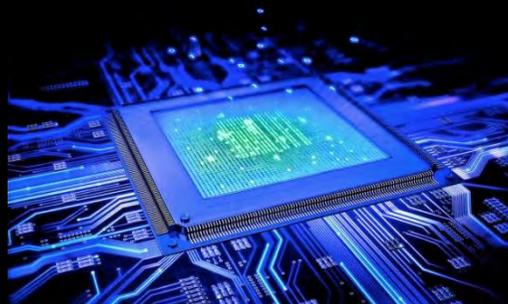
fabio.pezzoli@unimib.it



illuminazione



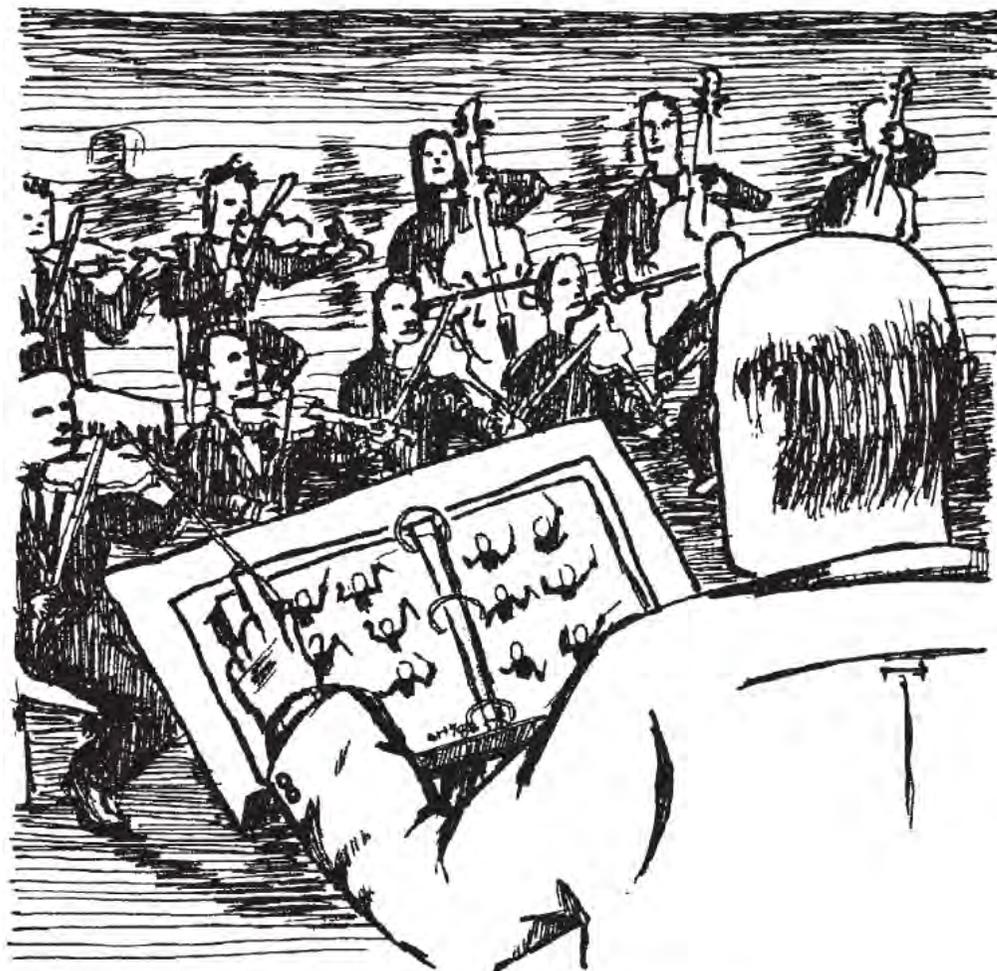
computazione



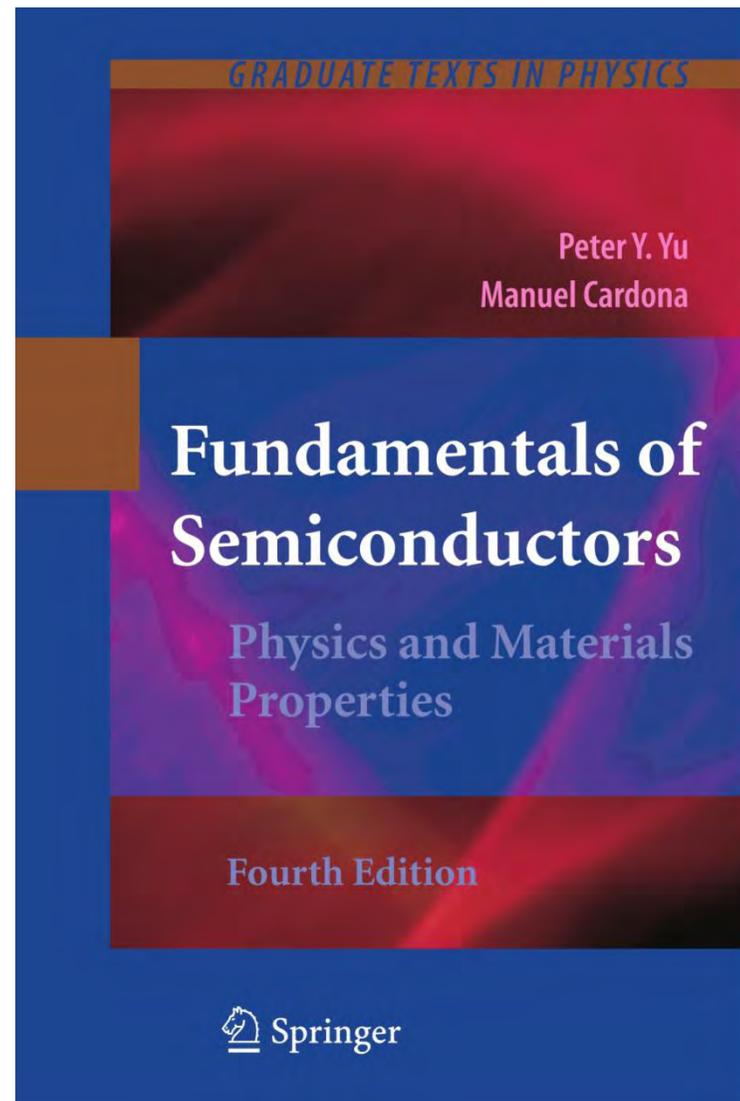
comunicazione

esplorazione

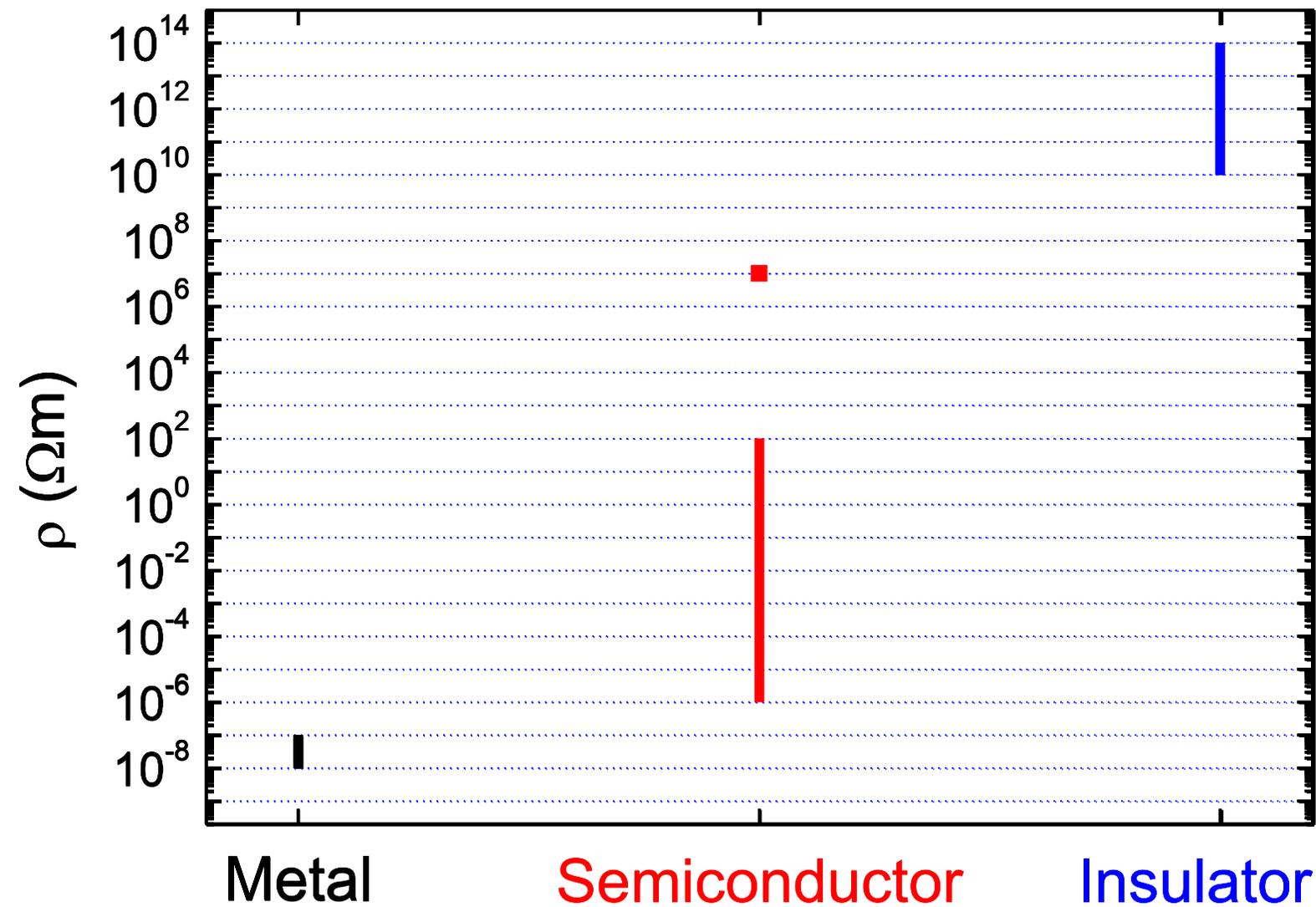




A SEMI-CONDUCTOR



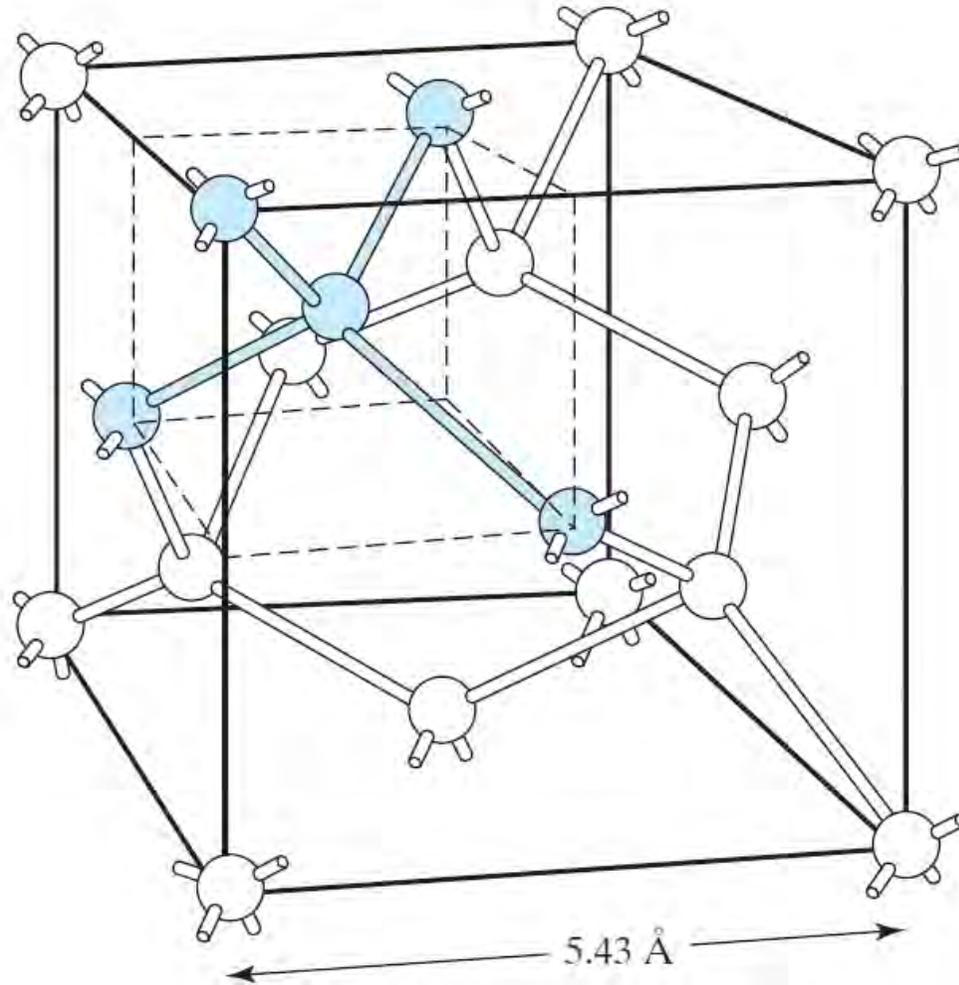
- Coefficiente di temperatura della resistività negativo
- Fotoconducibilità
- Rettificazione

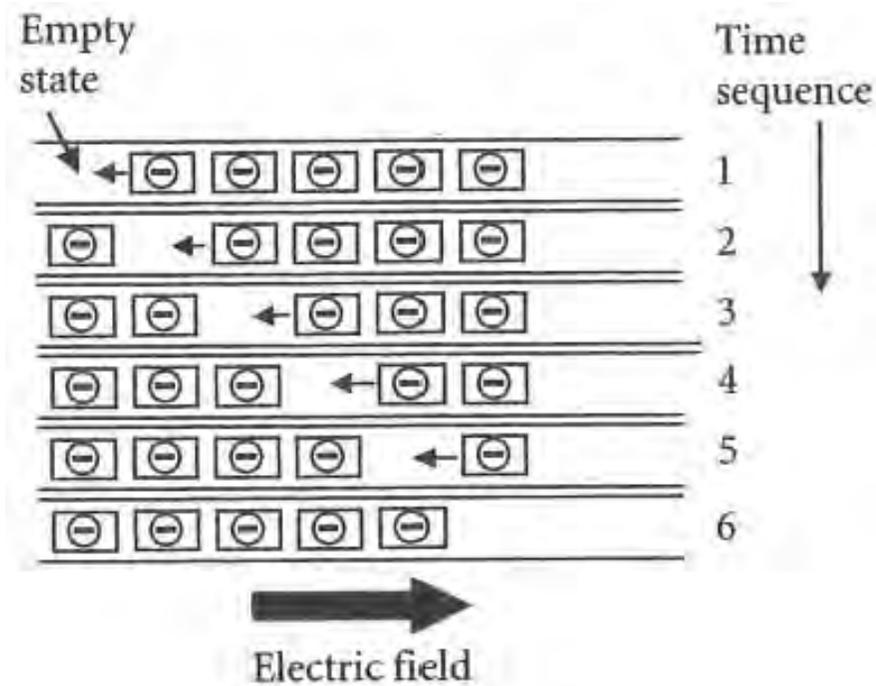
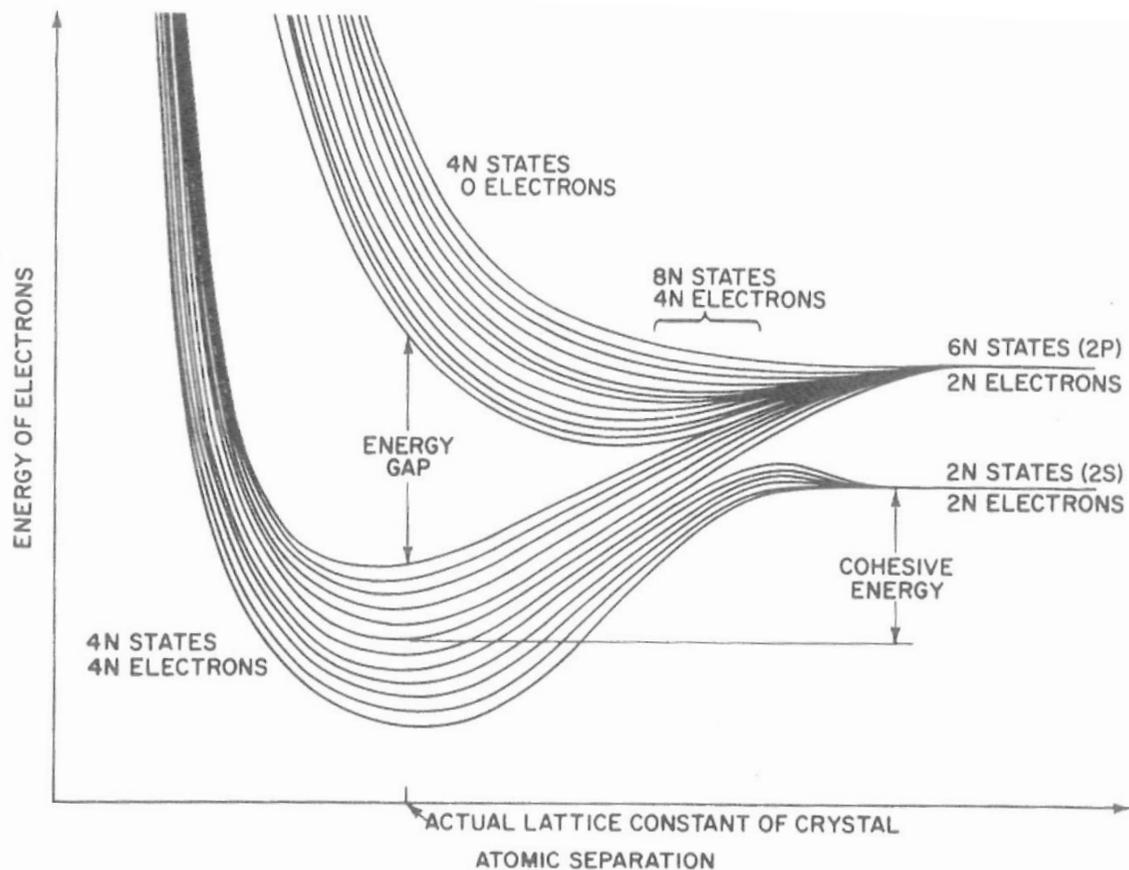


Variazione di
circa **13**
ordini di
grandezza

Group → ↓ Period	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
1	1 H																	2 He
2	3 Li	4 Be											5 B	6 C	7 N	8 O	9 F	10 Ne
3	11 Na	12 Mg											13 Al	14 Si	15 P	16 S	17 Cl	18 Ar
4	19 K	20 Ca	21 Sc	22 Ti	23 V	24 Cr	25 Mn	26 Fe	27 Co	28 Ni	29 Cu	30 Zn	31 Ga	32 Ge	33 As	34 Se	35 Br	36 Kr
5	37 Rb	38 Sr	39 Y	40 Zr	41 Nb	42 Mo	43 Tc	44 Ru	45 Rh	46 Pd	47 Ag	48 Cd	49 In	50 Sn	51 Sb	52 Te	53 I	54 Xe
6	55 Cs	56 Ba		72 Hf	73 Ta	74 W	75 Re	76 Os	77 Ir	78 Pt	79 Au	80 Hg	81 Tl	82 Pb	83 Bi	84 Po	85 At	86 Rn
7	87 Fr	88 Ra		104 Rf	105 Db	106 Sg	107 Bh	108 Hs	109 Mt	110 Ds	111 Rg	112 Cn	113 Uut	114 Uuq	115 Uup	116 Uuh	117 Uus	118 Uuo
Lanthanides				57 La	58 Ce	59 Pr	60 Nd	61 Pm	62 Sm	63 Eu	64 Gd	65 Tb	66 Dy	67 Ho	68 Er	69 Tm	70 Yb	71 Lu
Actinides				89 Ac	90 Th	91 Pa	92 U	93 Np	94 Pu	95 Am	96 Cm	97 Bk	98 Cf	99 Es	100 Fm	101 Md	102 No	103 Lr

Configurazione elettronica: $1s^2 2s^2 2p^6 3s^2 3p^2$





Semiconduttore**Gap di Energia (eV)**

Arseniuro di Indio (InAs) 0.354

Germanio (Ge) 0.664

Silicio (Si) 1.12

Arseniuro di Gallio (GaAs) 1.43

Seleniuro di Zinco (ZnSe) 2.70

Nitrato di Gallio (GaN) 3.43

Diamante (C) 5.5

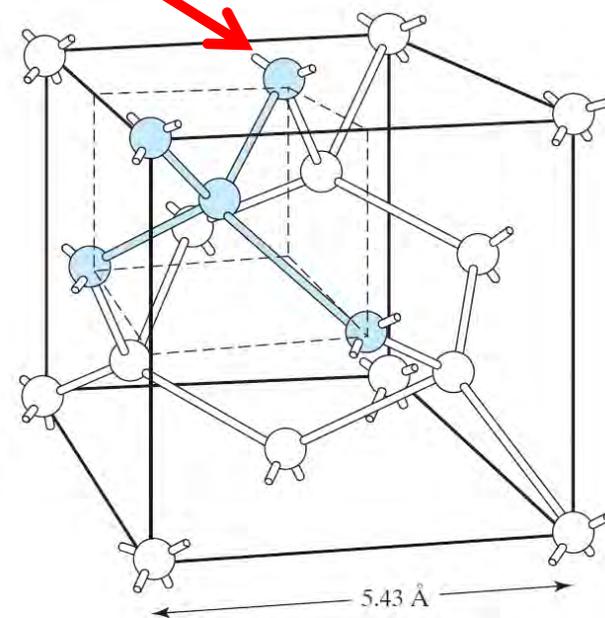
Eccitazione termica

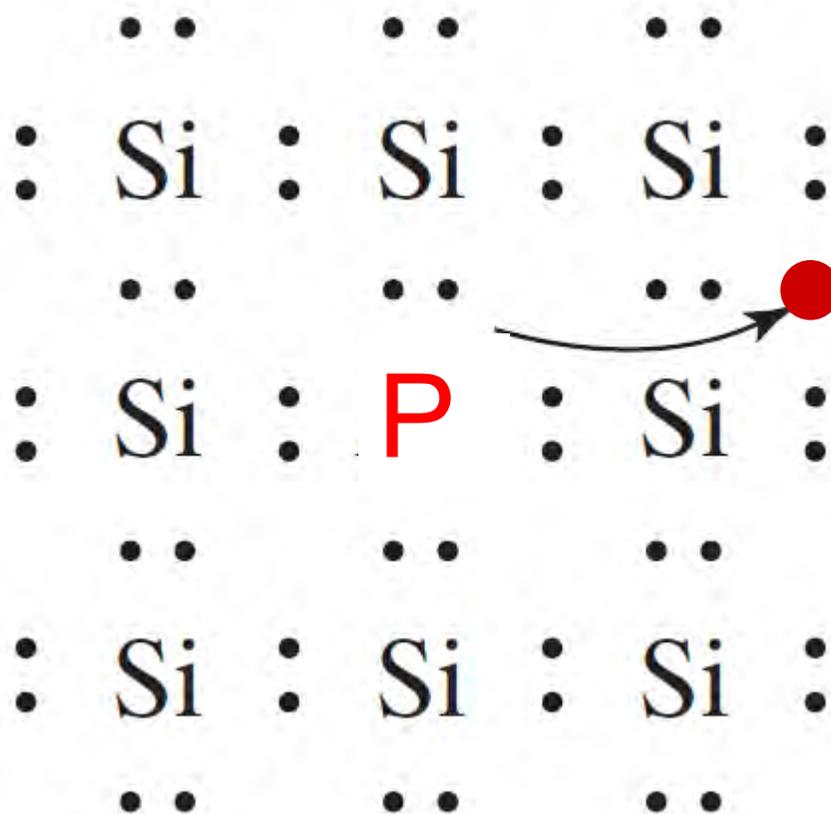
$$n = p = \sqrt{N_C N_V} e^{-\frac{E_g}{2kT}}$$

 n = densità elettroni liberi p = densità lacune libere E_g = intervallo di energie proibite k = costante Boltzmann T è la temperatura N_C e N_V parametri del materiale**Semiconduttore** **n (m^{-3})**Ge 2.85×10^{19} (1 Ωm)Si 4.43×10^{15} GaAs 1.14×10^{13} ZnSe 2.82×10^2 (10^7 Ωm)

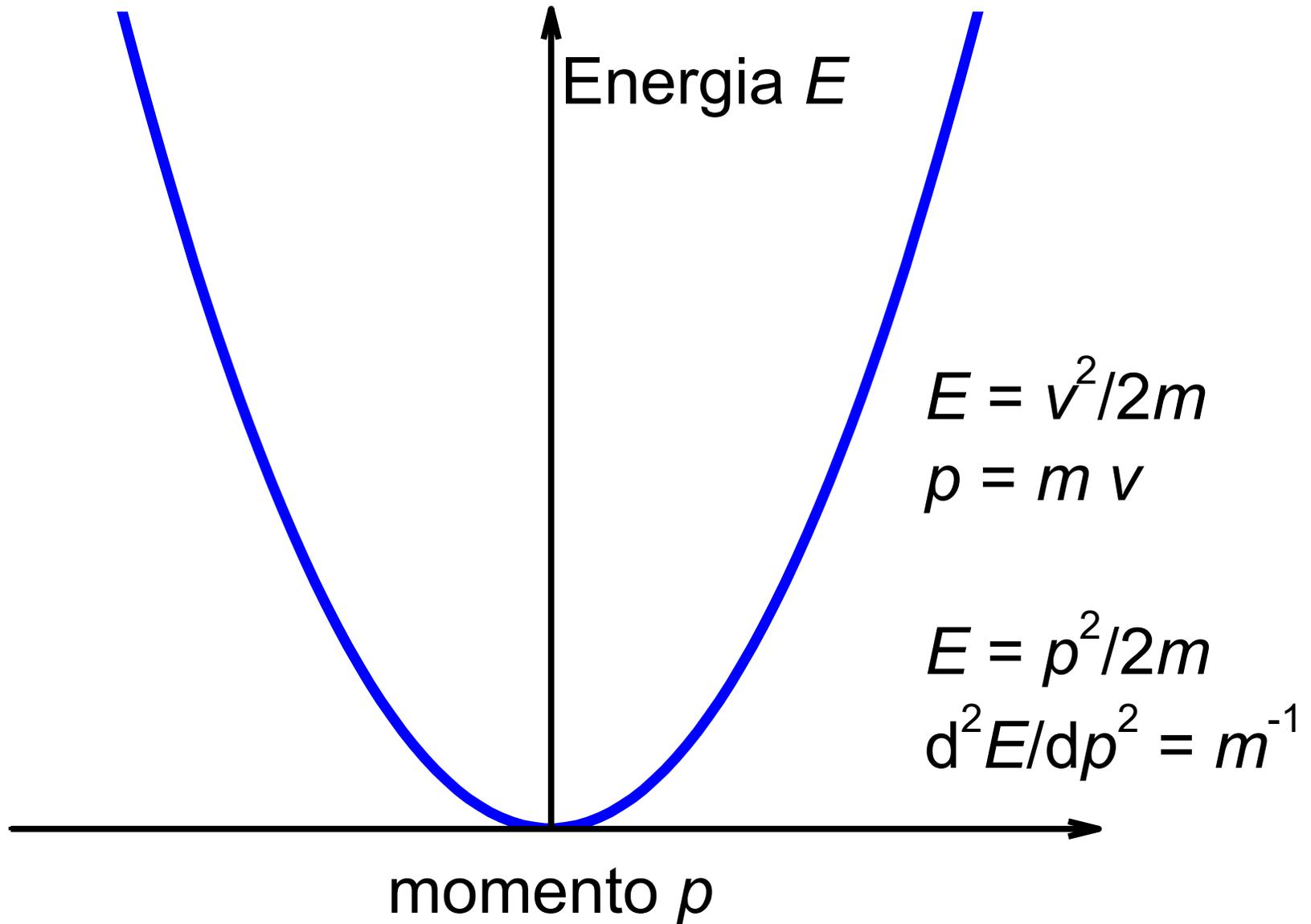
DROGAGGIO

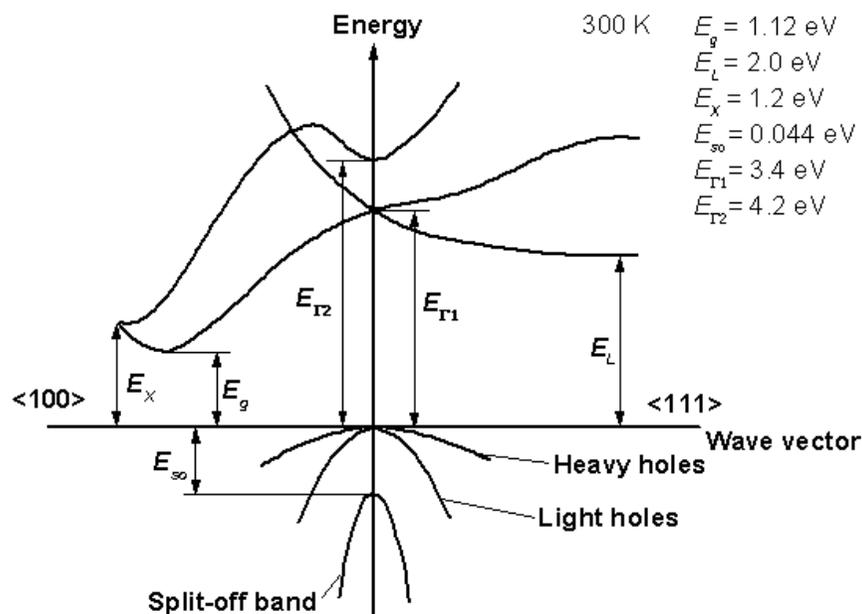
Group →	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
↓ Period																		
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6	55 Cs	56 Ba		72 Hf	73 Ta	74 W	75 Re	76 Os	77 Ir	78 Pt	79 Au	80 Hg	81 Tl	82 Pb	83 Bi	84 Po	85 At	86 Rn
7	87 Fr	88 Ra		104 Rf	105 Db	106 Sg	107 Bh	108 Hs	109 Mt	110 Ds	111 Rg	112 Cn	113 Uut	114 Uuq	115 Uup	116 Uuh	117 Uus	118 Uuo
Lanthanides			57 La	58 Ce	59 Pr	60 Nd	61 Pm	62 Sm	63 Eu	64 Gd	65 Tb	66 Dy	67 Ho	68 Er	69 Tm	70 Yb	71 Lu	
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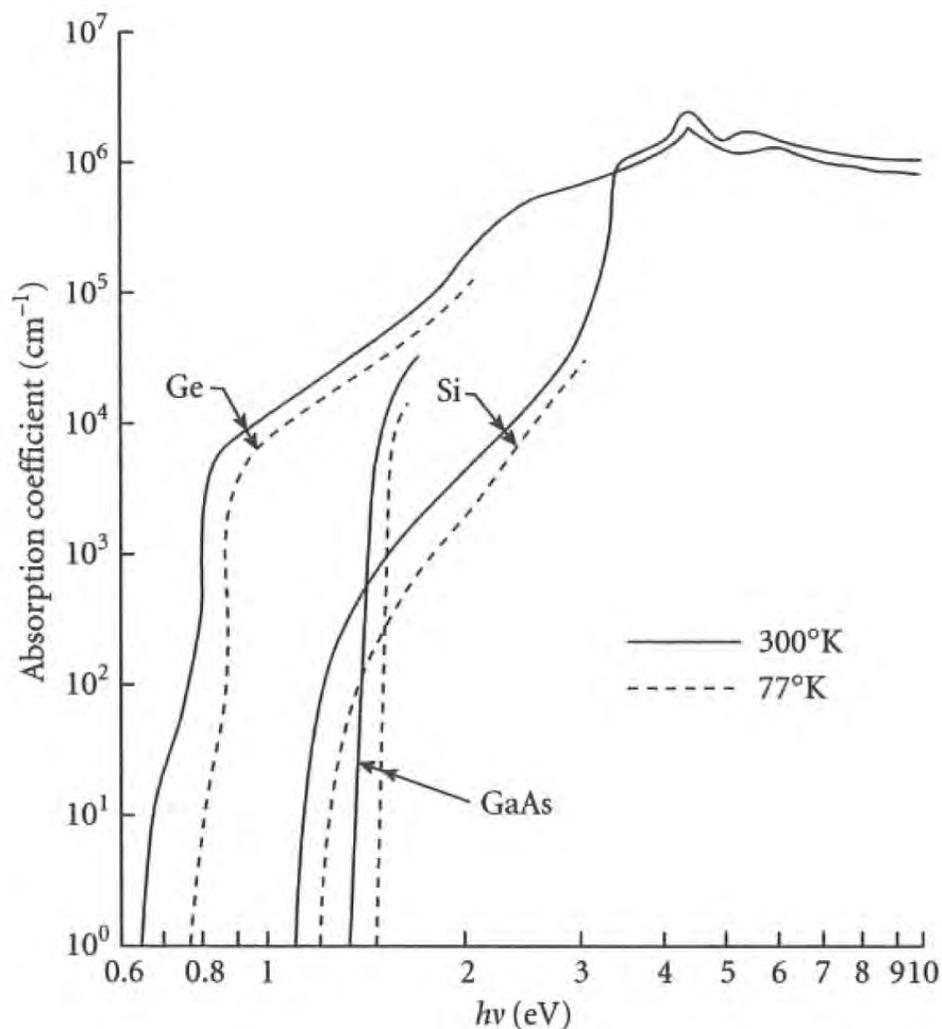


10^{20} atomi di silicio sostituiti (circa 1 ogni 10^9)
genera una densità di portatori liberi $n = 10^{20} \text{m}^{-3}$

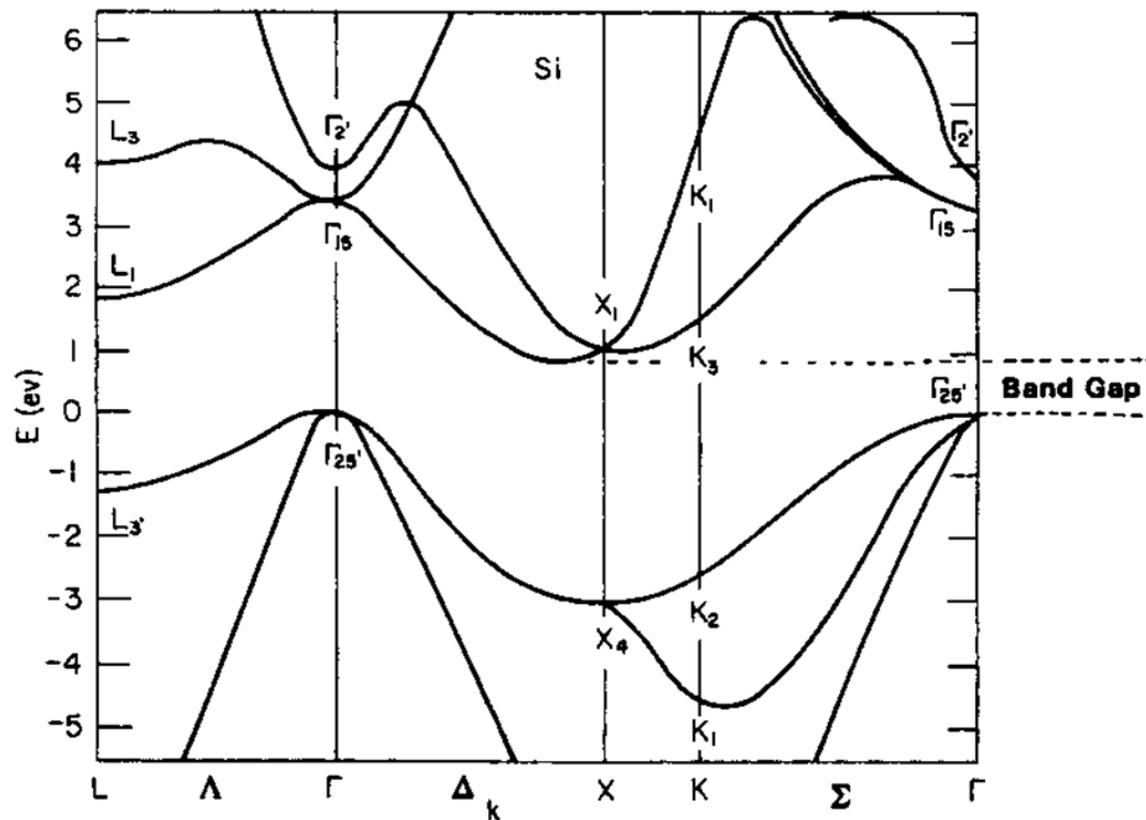




- **Massimo** banda valenza a $\mathbf{k} = \mathbf{0}$ nel punto Γ
- **Minimo** in banda di conduzione vicino al punto X al **bordo zona** lungo la direzione (001) dove $\mathbf{k} = 2\pi/a$ con a passo reticolare



Si e Ge semiconduttori indiretti
GaAs semiconduttore diretto



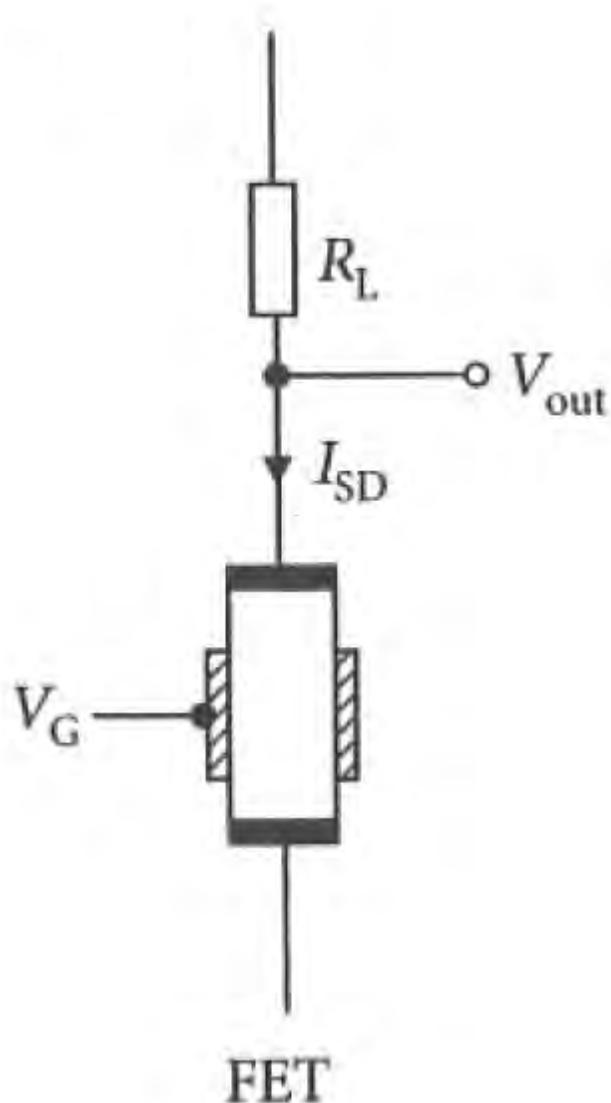
Prima teoria 'adeguata' delle proprietà dei semiconduttori:

A. H. Wilson pubblicò due articoli nella rivista *Proceedings of the Royal Society* nel 1931.

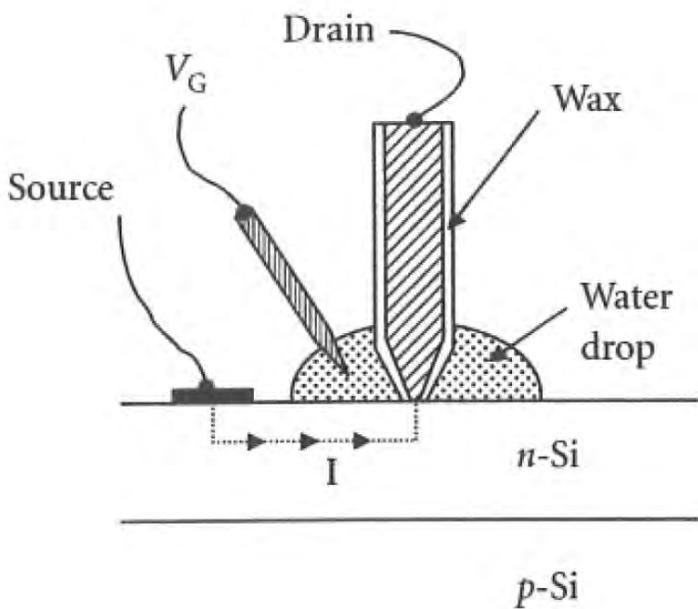
- Necessità di materiali con ‘elevati’ livelli di purezza
 - **Silicio** e **Germanio**
- Memorandum del 1945 di Vannevar Bush, chairman del National Defence Research Committee, al presidente Truman circa necessità di un **forte supporto alla ricerca base**.
- Bell Labs. Memorandum interno di Marvin Kelley sull’**importanza della ricerca sui semiconduttori**:
 - Willian Shockley (fisico) + Stanley Morgan (chimico)
 - John Bardeen e Walter Brattain



J.J. Thomson e la scoperta dell’elettrone nel 1897 ‘...and may it never be useful to anyone!...’



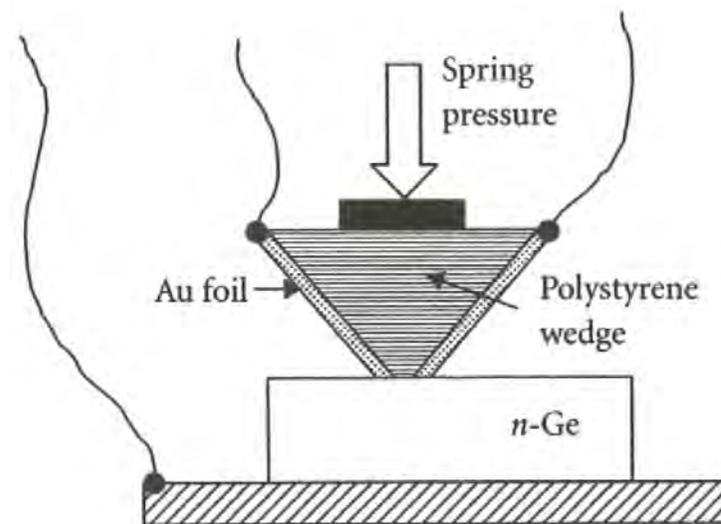
Field effect transistor: conducibilità modificabile attraverso tensione applicata a elettrodo



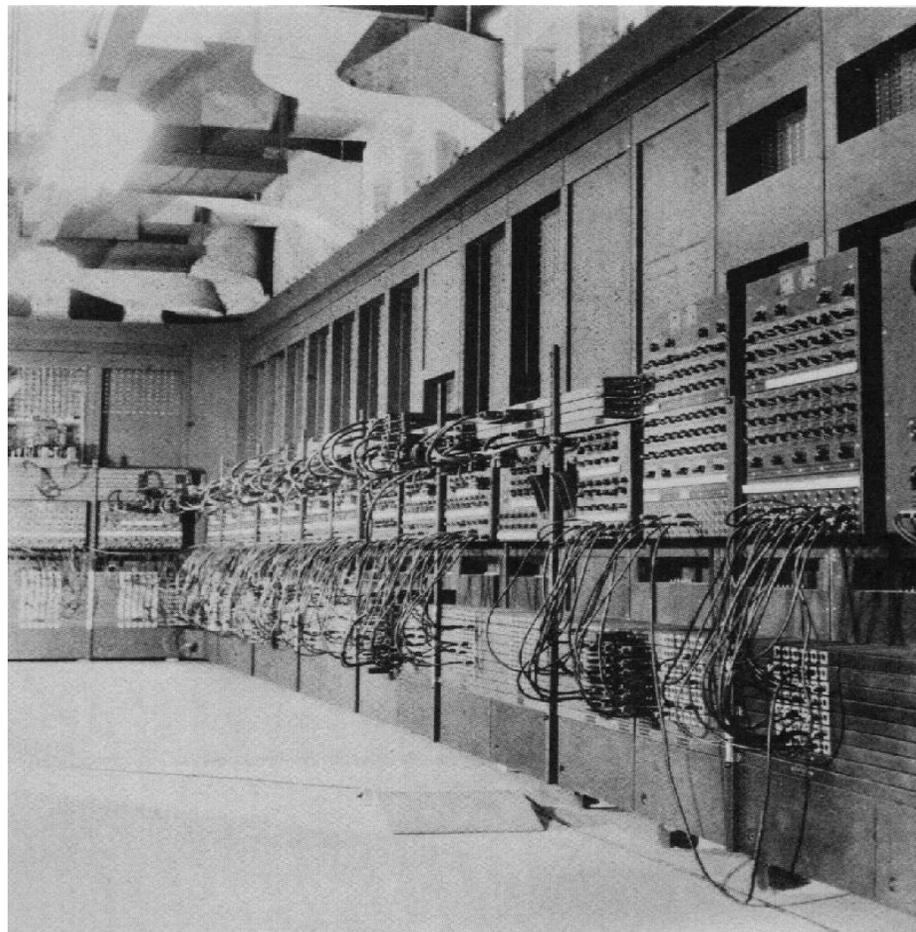
Fisica delle superfici.

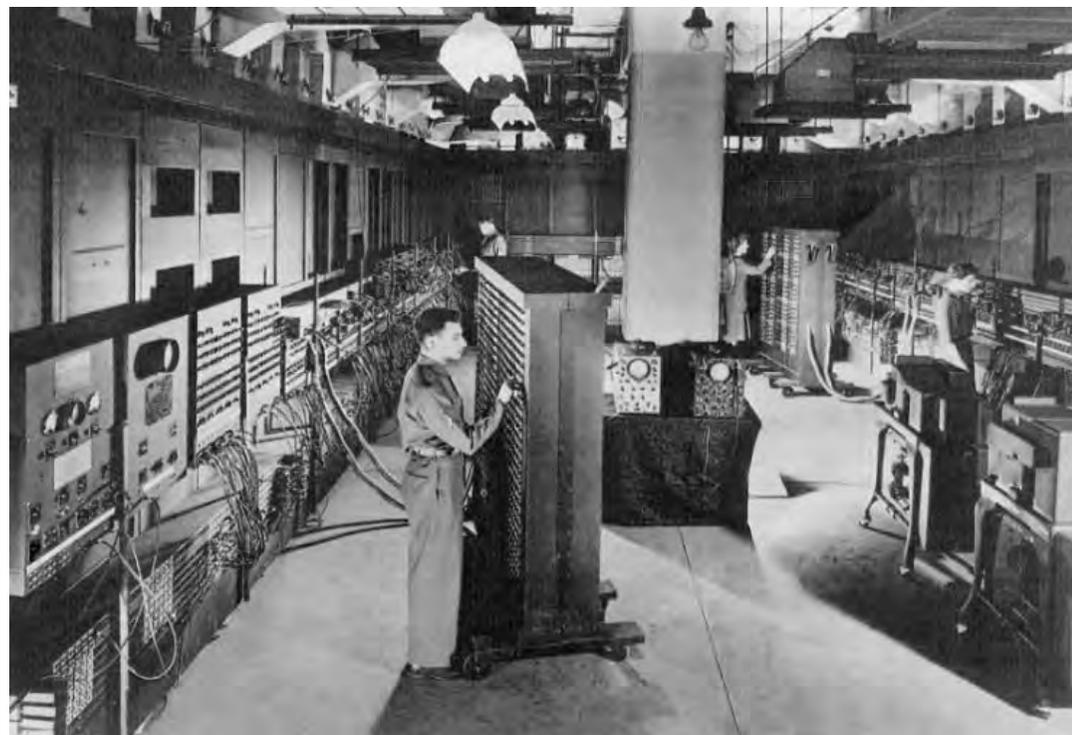
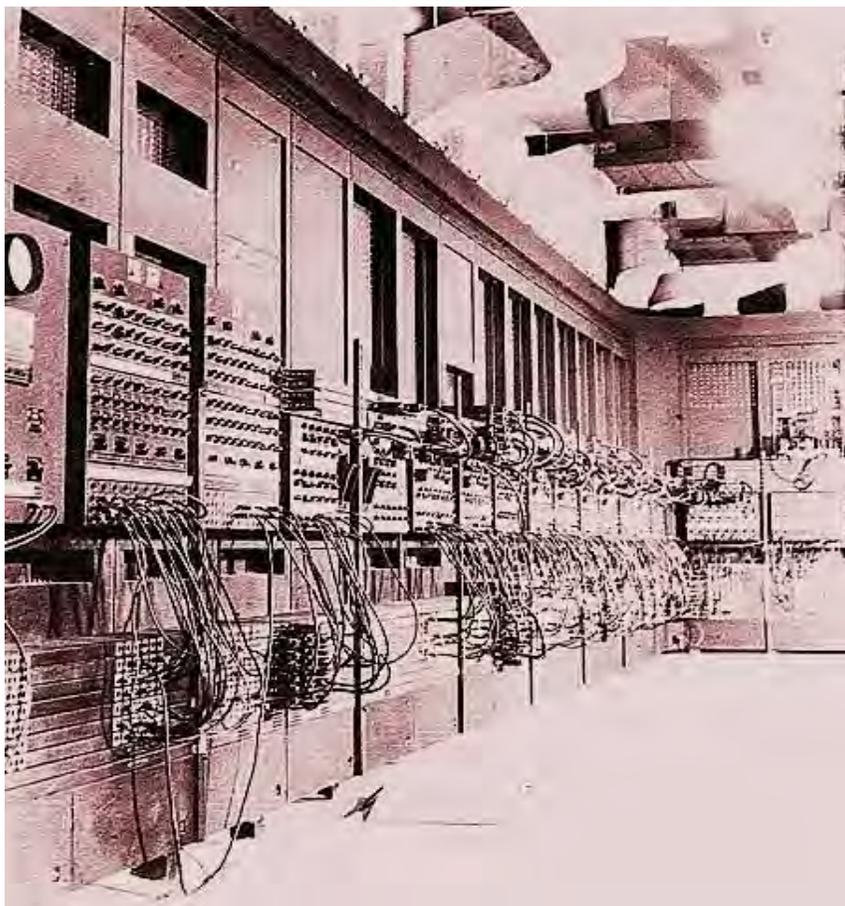
Autunno

24.12



- 1946: ENIAC (Electronic Numerical Integrator and Calculator)
- costruito con 17,000 valvole, 70,000 resistenze, 10,000 condensatori, peso di 30,000 kg.
- potenza assorbita: 174 kW; potenza di calcolo: 300 moltiplicazioni o 5000 addizioni al secondo
- usato per calcolare le tabelle balistiche per vari tipi di proiettili





1954 - TRADIC (Bell per US Army) 700 transistor
1955-Computer commerciale IBM 2000 transistor

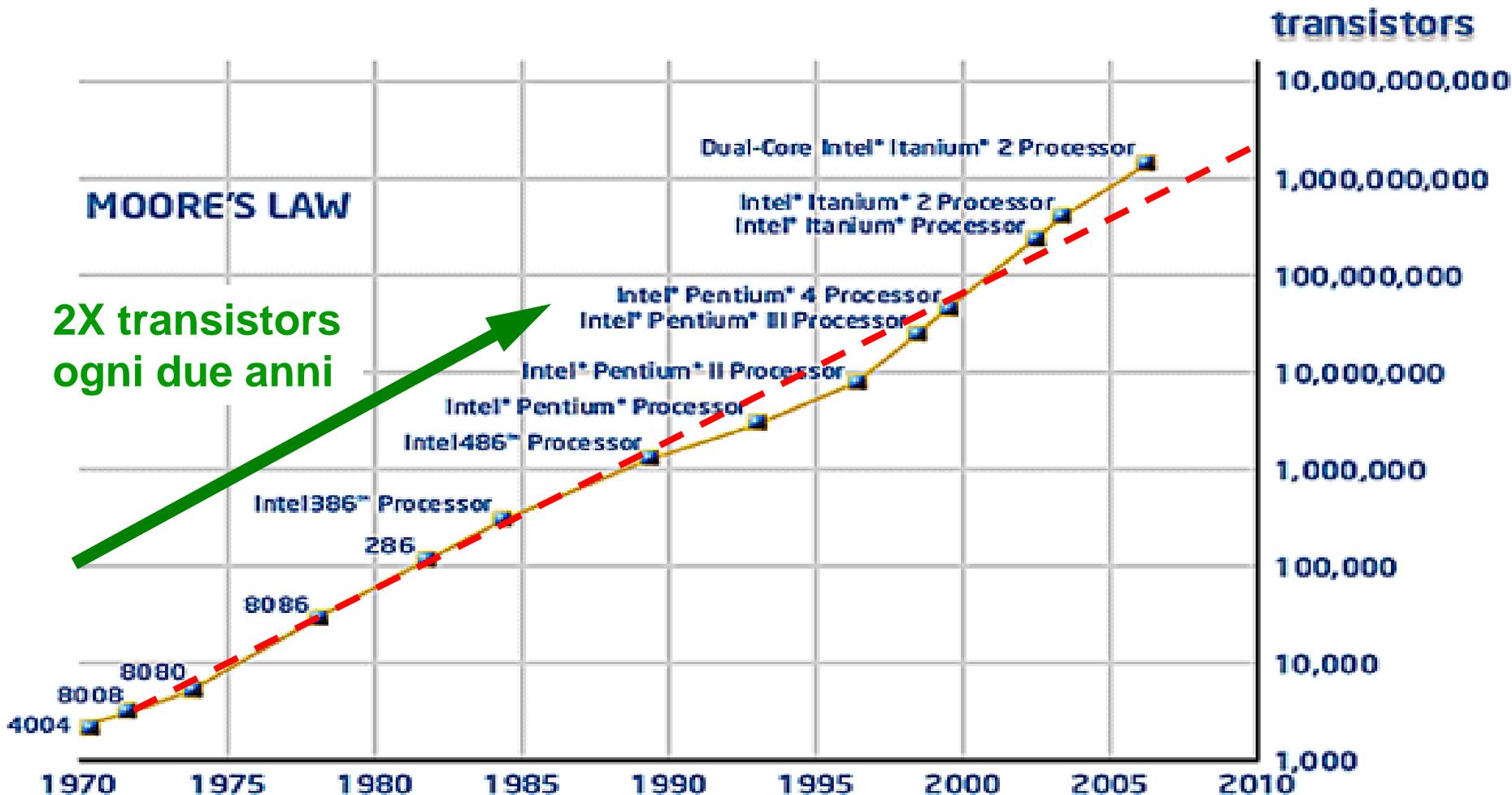
1955-1963, 35%-50% produzione annuale semiconduttori destinata usi militari

1958, Texas Instruments, Jack Kilby realizza primo circuito integrato in germanio.

1961, Fairchild, Robert Noyce realizza circuito integrato usando Silicio, formando interconnessioni metalliche evaporando film metallici ed usando litografia.

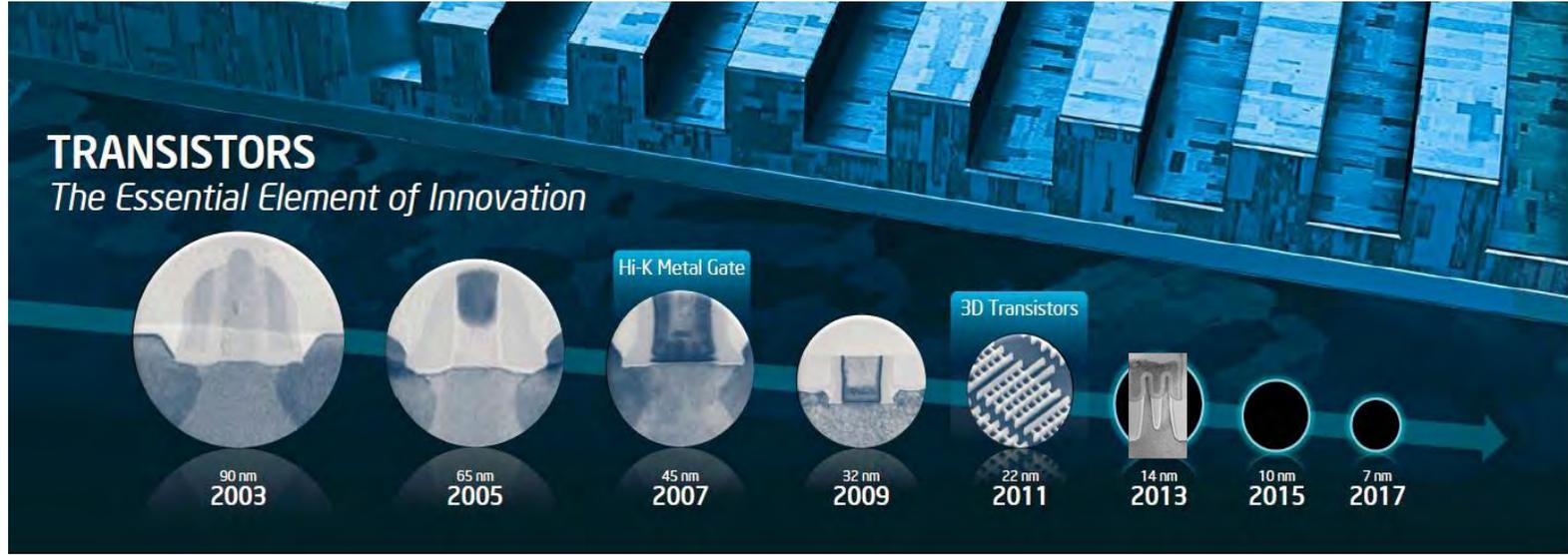
1961, Kennedy decisione di intraprendere intensivo programma spaziale.

Legge di Moore

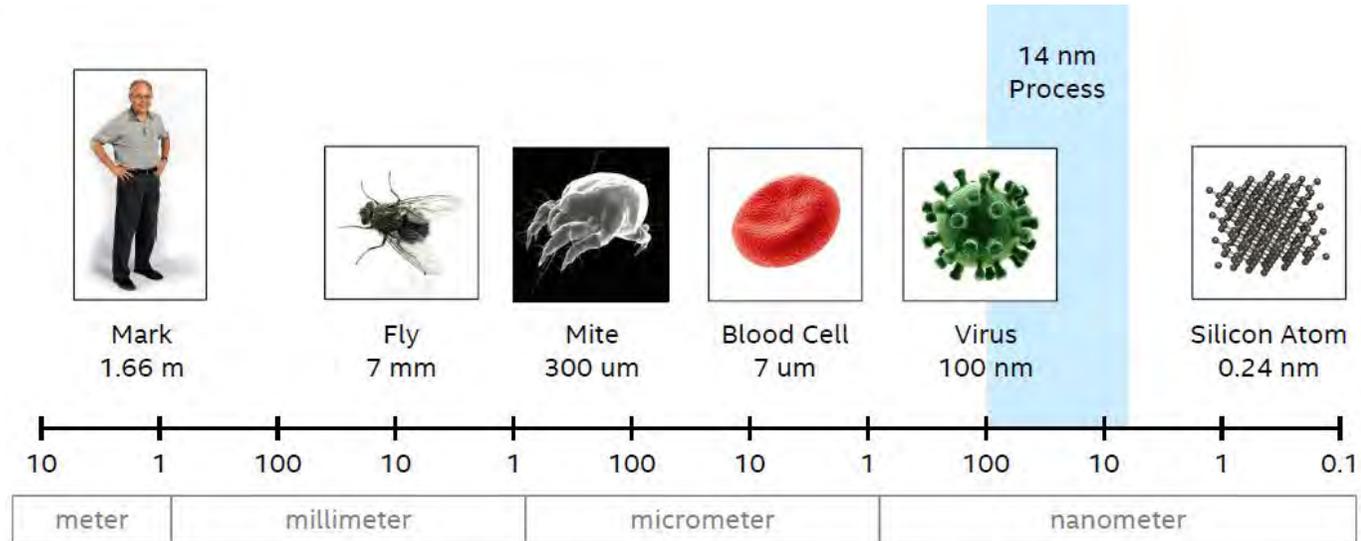


Transistor duplicati ogni due anni

MINIATURIZZAZIONE DEI TRANSISTOR



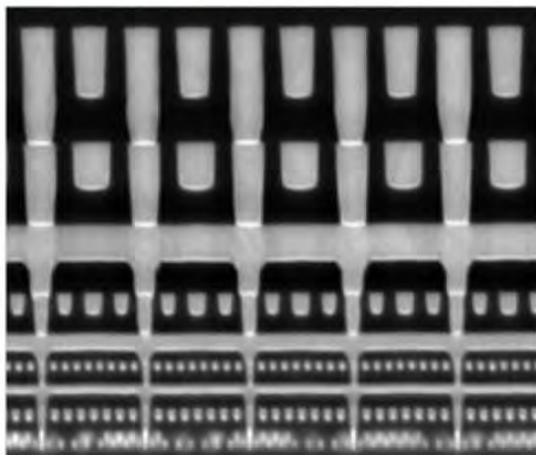
1947



14 nm Intel® Core™ M Processor

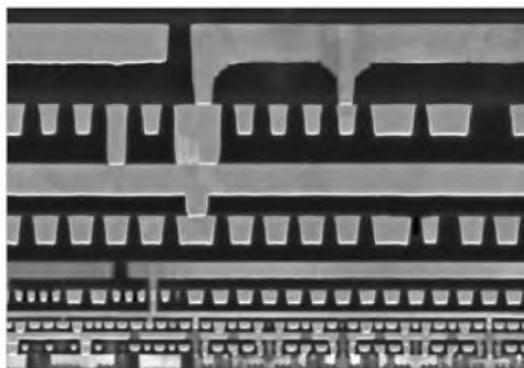
Interconnects

22 nm Process

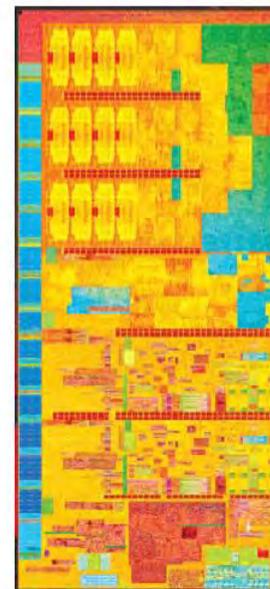


80 nm minimum pitch

14 nm Process



52 nm (0.65x) minimum pitch

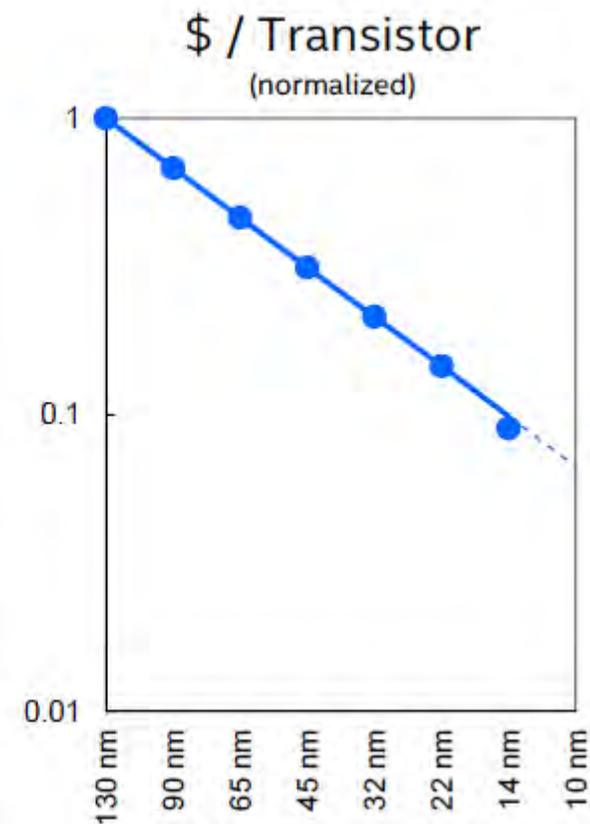
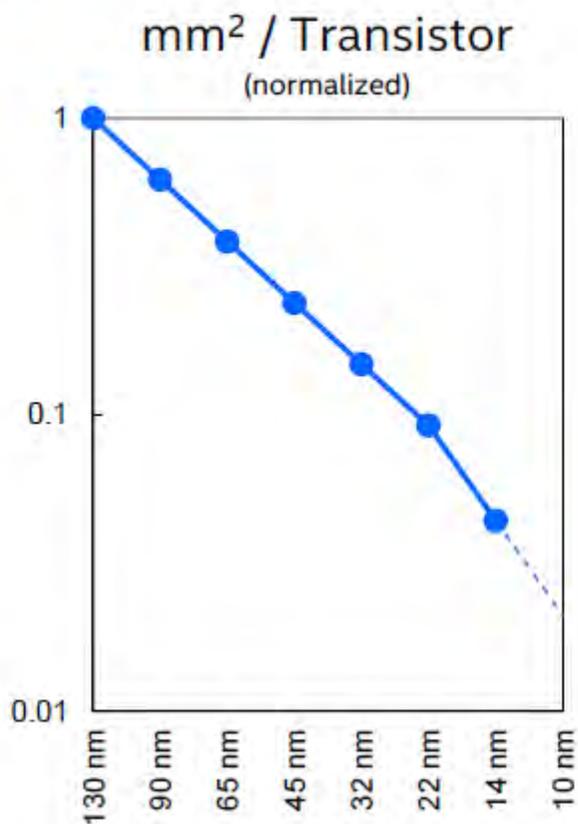
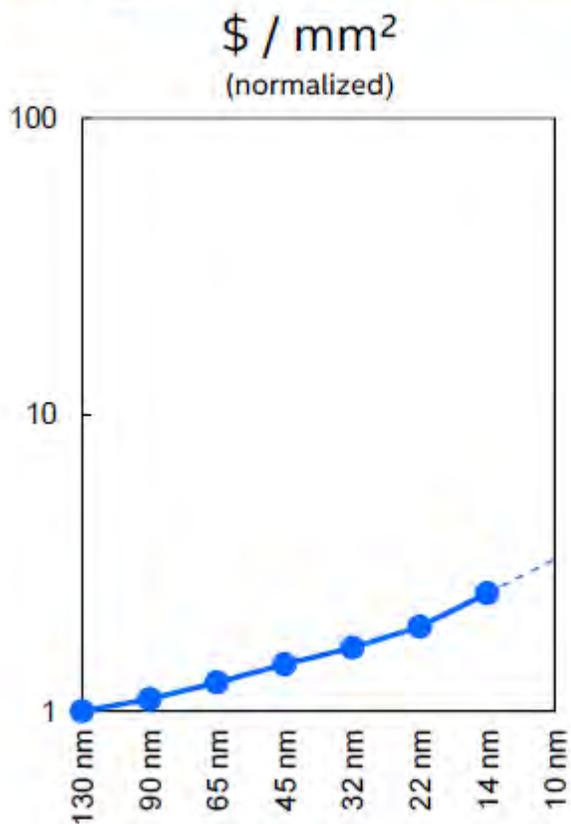


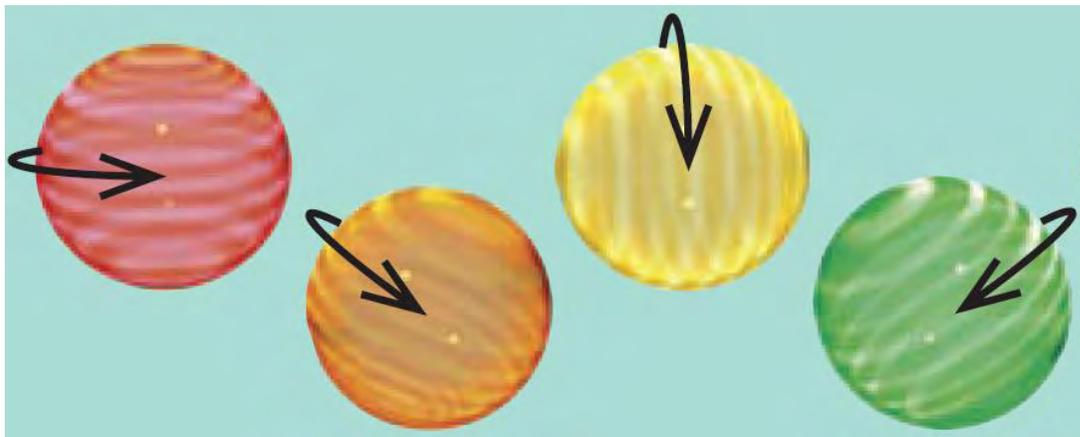
1.3 billion transistors

82 mm² die size

M. Bohr, IDF 2014

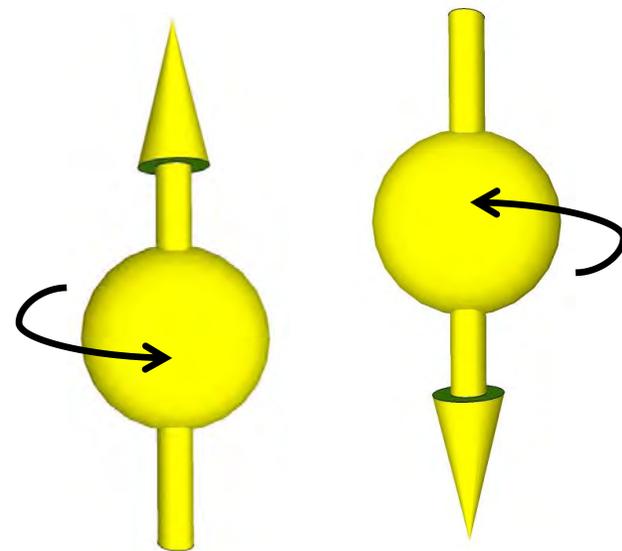
Cost per Transistor

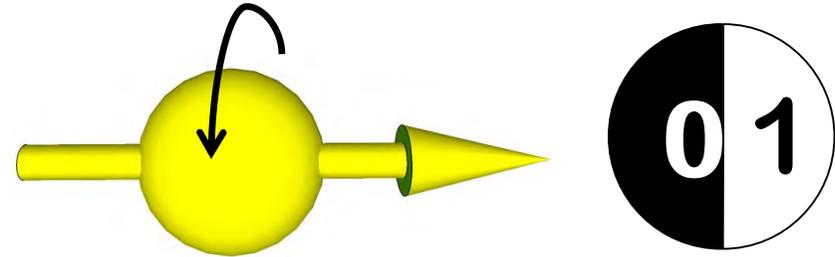
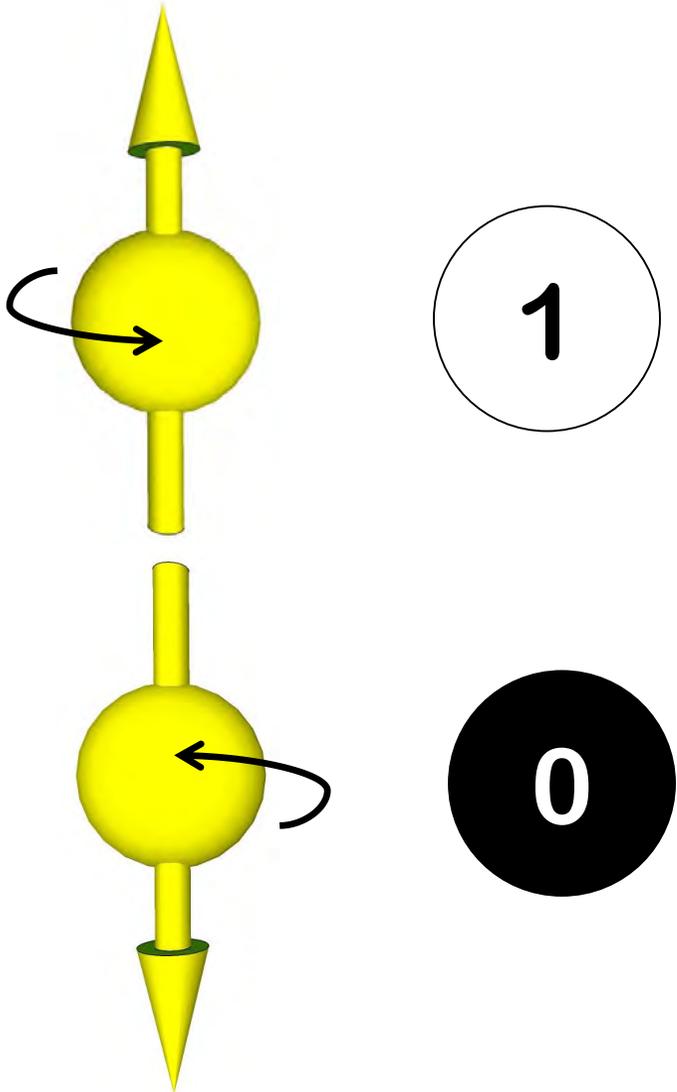


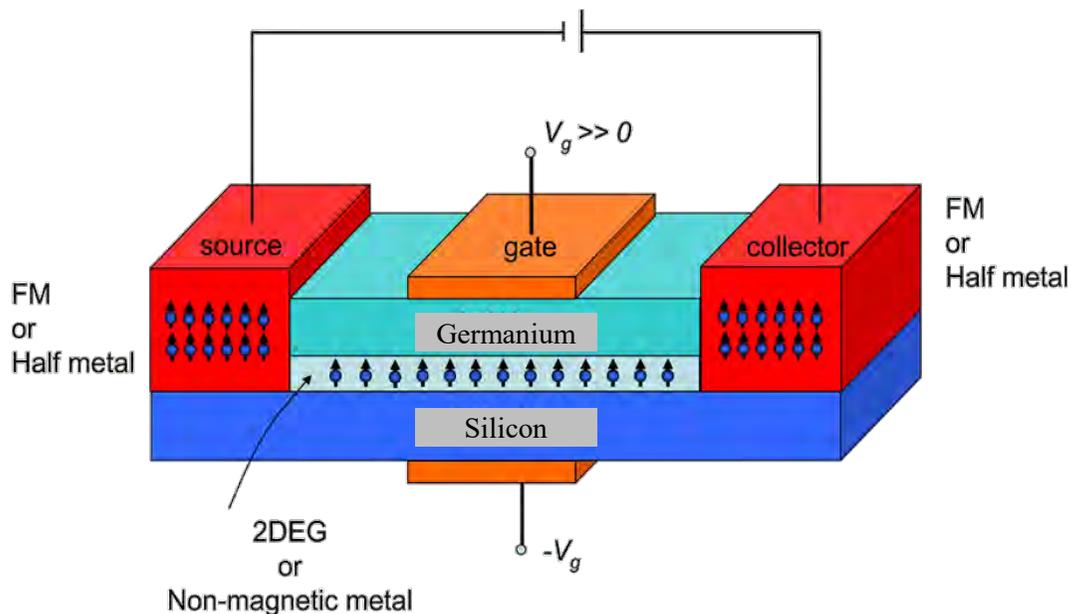


Oltre alla massa e alla carica elettrica elettroni hanno un momento angolare denominato spin

Lo spin può essere rappresentato come un vettore. Per una sfera che ruota ovest-est, il vettore punta verso nord o su.





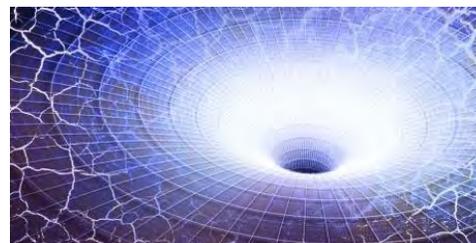


→ **Dispositivi più efficienti**

→ **computazione quantistica**

Impatto dei dispositivi quantistici:

- ridisegnare materiali a farmaci
- human brain
- test quantum gravity and oggetti quantistici



EMBRACING FLAWS IN DIAMOND

> "Semiconductors are like people...it's the defects that make them interesting."

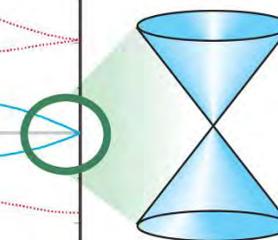
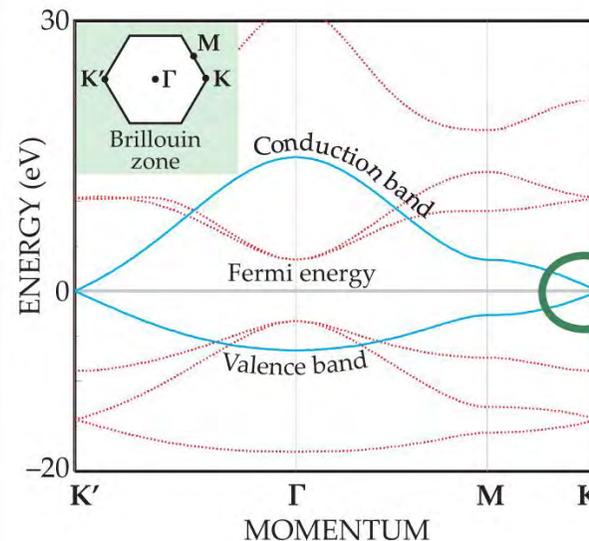
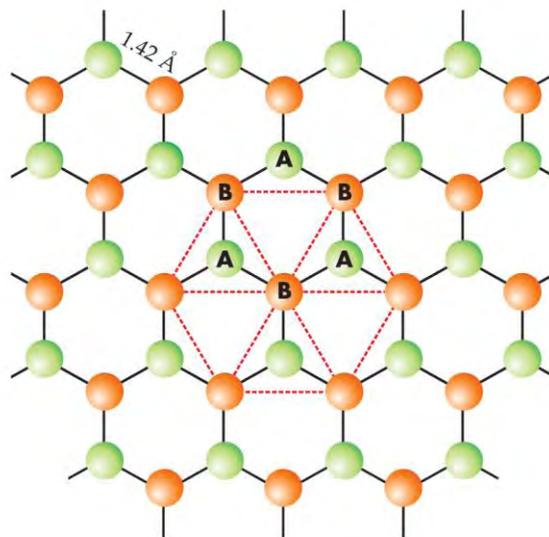


50

adattato da D. Awshalom

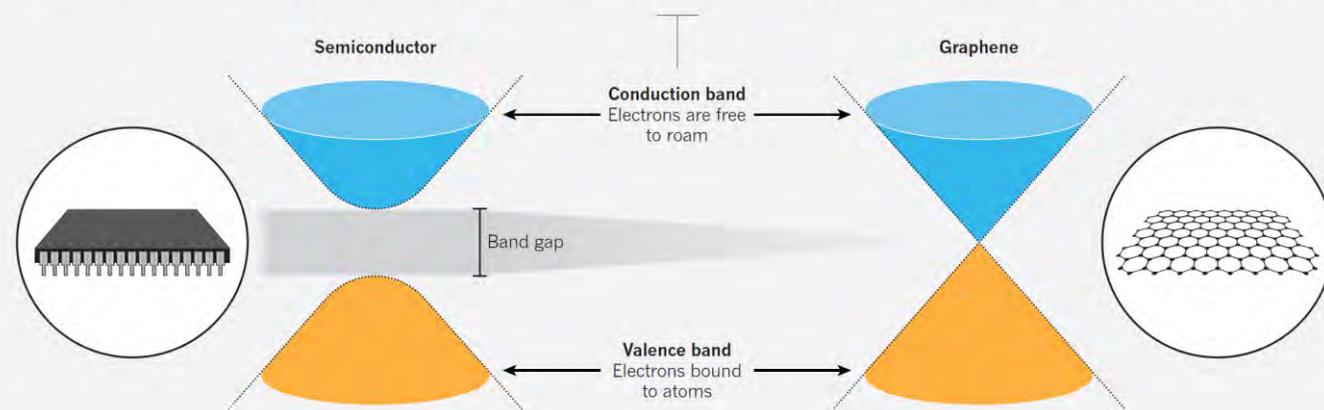
GRAFENE

K. Geim and A. H. MacDonald,
Phys. Today. Agosto 2007 p35



MIND THE GAP

Electrons in a solid are restricted to certain ranges, or bands, of energy (vertical axis). In an insulator or semiconductor, an electron bound to an atom can break free only if it gets enough energy from heat or a passing photon to jump the 'band gap', but in graphene the gap is infinitesimal. This is the main reason why graphene's electrons can move very easily and very fast.



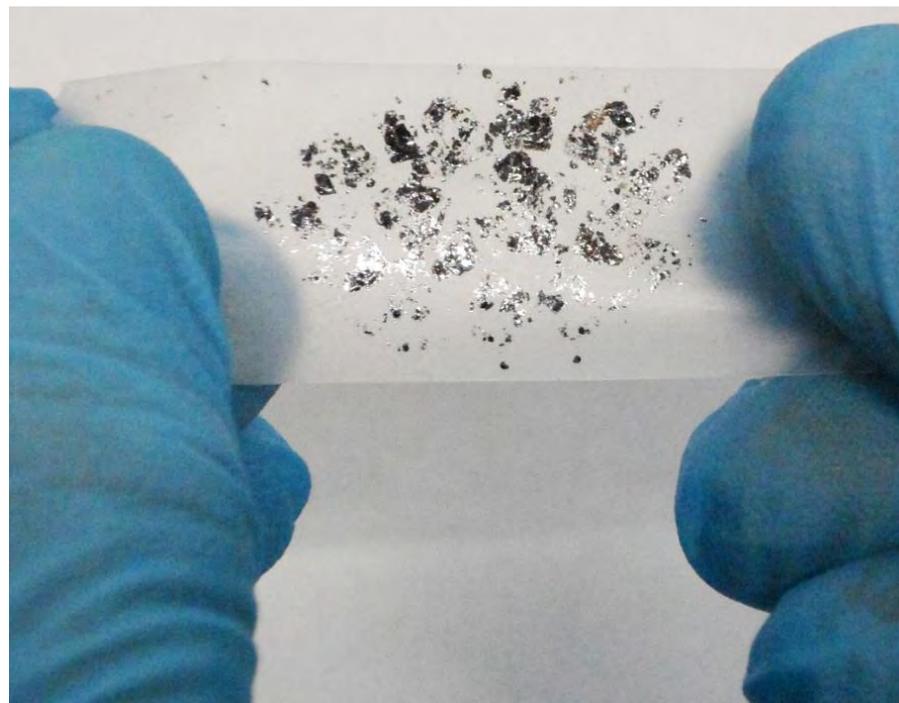
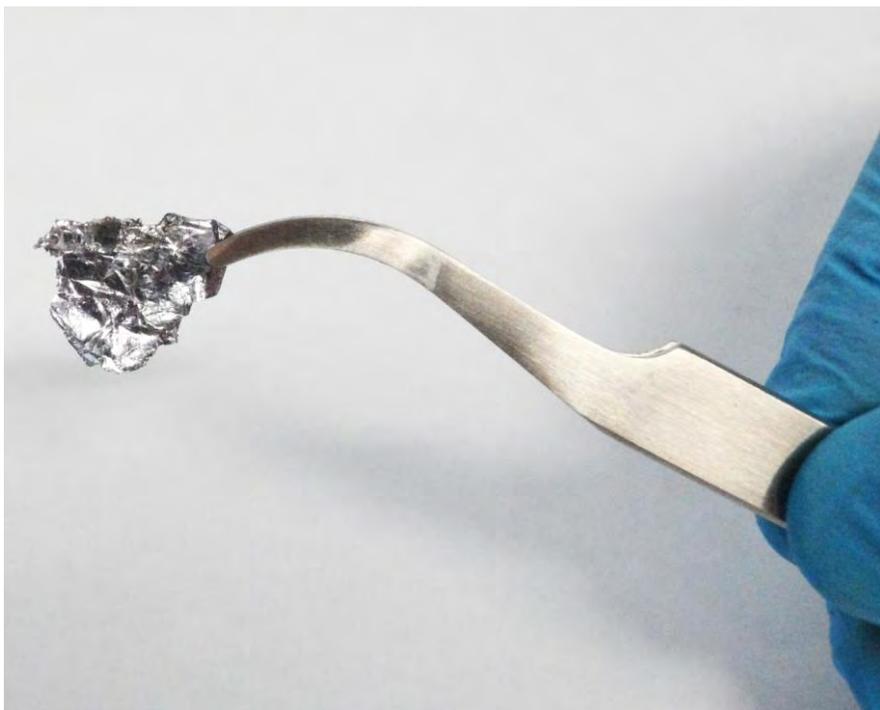
M. Peplow, Nature, 503, 327 (2013)



Ottime caratteristiche di estrema pressione per assicurare la resistenza degli organi meccanici sottoposti a carichi elevati.

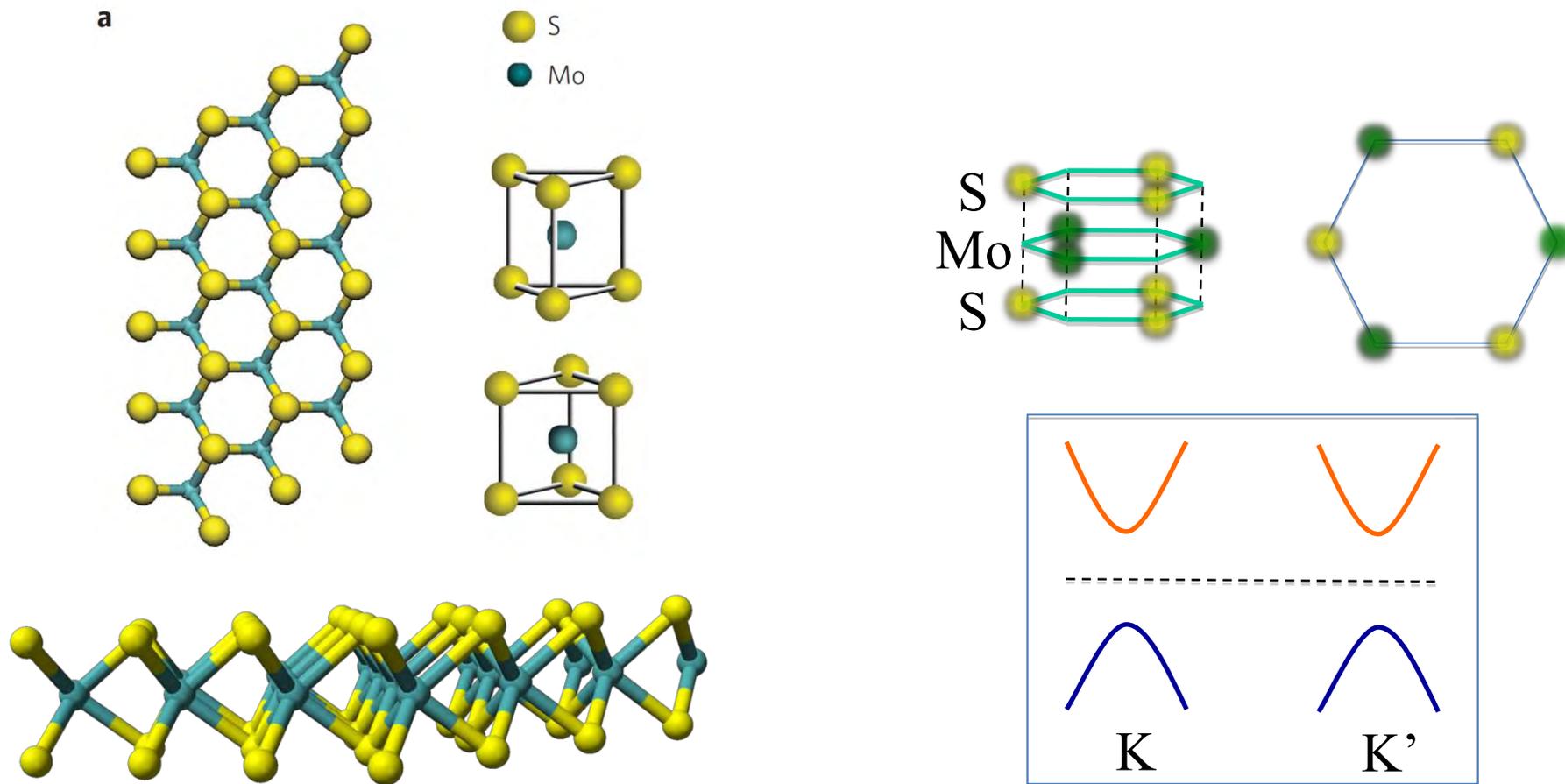
Il prodotto si presenta di colore nero e di aspetto pomatoso e filante.

<http://arexons.it/it/>



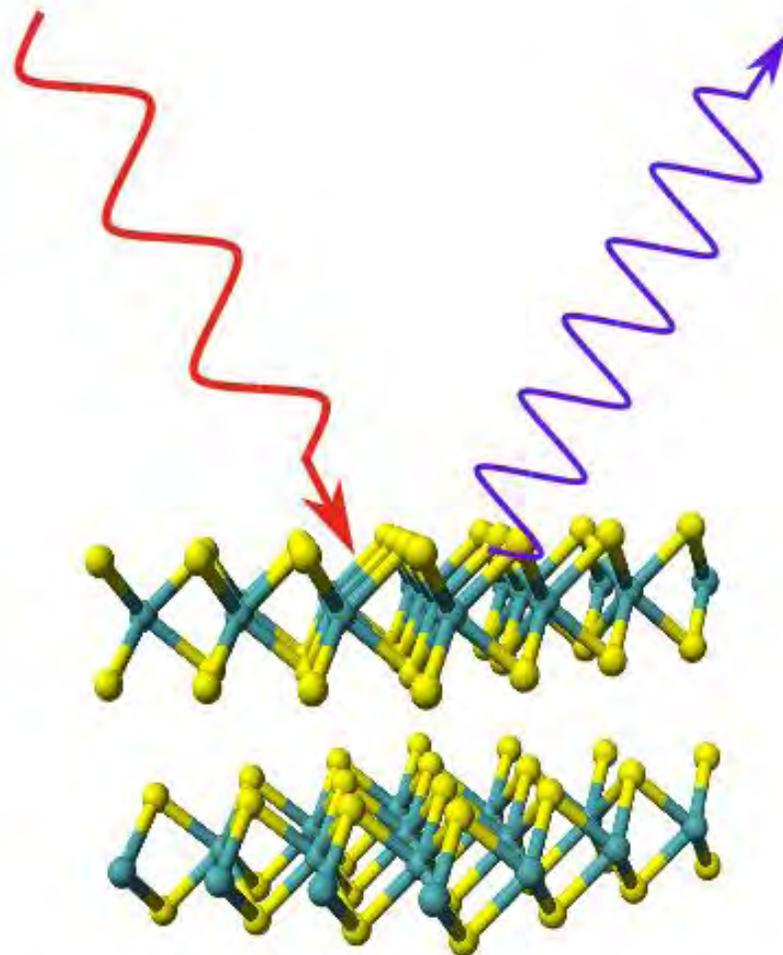
Produzione di lamelle spesse **1** solo **strato atomico** per
esfoliazione meccanica

Honeycomb lattice with broken sublattice symmetry

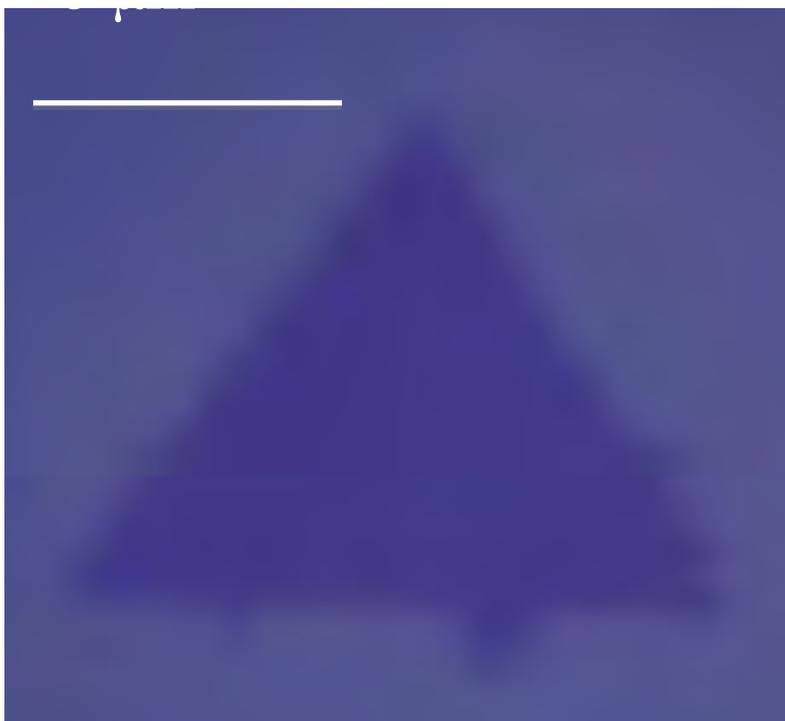


Atomically Thin MoS₂: A New Direct-Gap SemiconductorKin Fai Mak,¹ Changgu Lee,² James Hone,³ Jie Shan,⁴ and Tony F. Heinz^{1,*}¹*Departments of Physics and Electrical Engineering, Columbia University, 538 West 120th Street, New York, New York 10027, USA*²*SKKU Advanced Institute of Nanotechnology (SAINT) and Department of Mechanical Engineering, Sungkyunkwan University, Suwon 440-746, Korea*³*Department of Mechanical Engineering, Columbia University, New York, New York 10027, USA*⁴*Department of Physics, Case Western Reserve University, 10900 Euclid Avenue, Cleveland, Ohio 44106, U*
(Received 2 April 2010; published 24 September 2010)

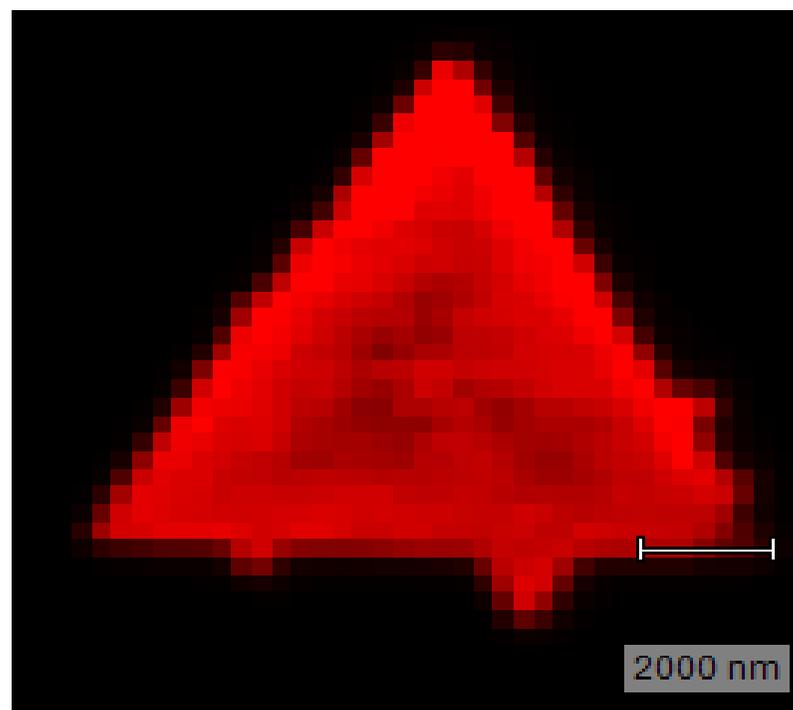
The electronic properties of ultrathin crystals of molybdenum disulfide consisting of $N = 1, 2, \dots, 6$ S-Mo-S monolayers have been investigated by optical spectroscopy. Through characterization by absorption, photoluminescence, and photoconductivity spectroscopy, we trace the effect of quantum confinement on the material's electronic structure. With decreasing thickness, the indirect band gap, which lies below the direct gap in the bulk material, shifts upwards in energy by more than 0.6 eV. This leads to a crossover to a direct-gap material in the limit of the single monolayer. Unlike the bulk material, the MoS₂ monolayer emits light strongly. The freestanding monolayer exhibits an increase in luminescence quantum efficiency by more than a factor of 10^4 compared with the bulk material.



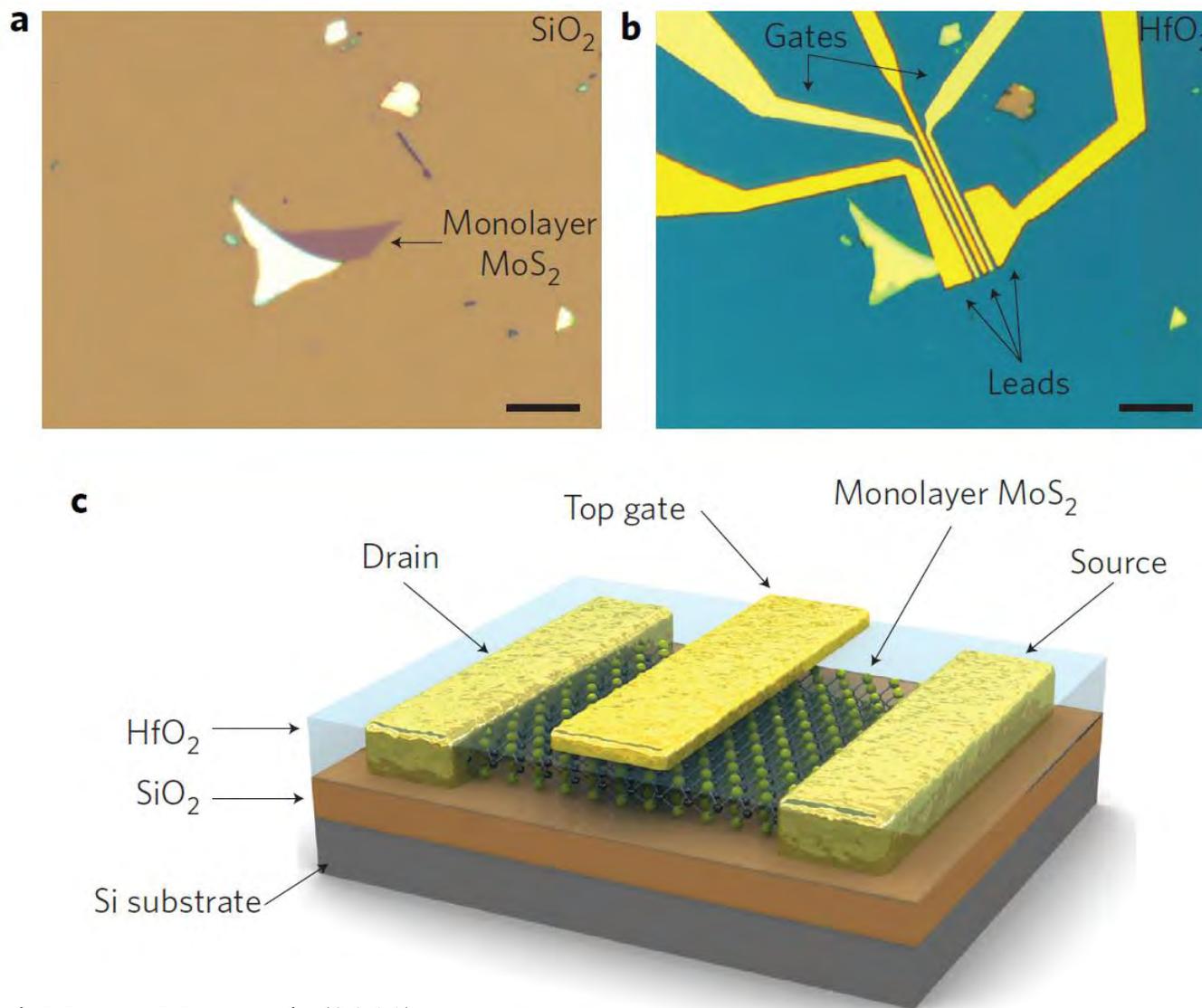
Microscopio ottico



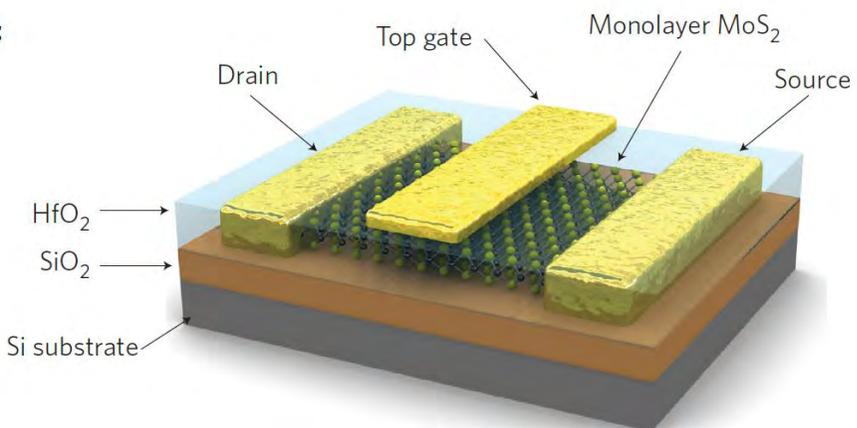
Intensità di luminescenza



Nature Materials 2013



B. Radisavljevic et al, Nature Nanotech.(2011)



Electronica flessibile



Dispositivi indossabili

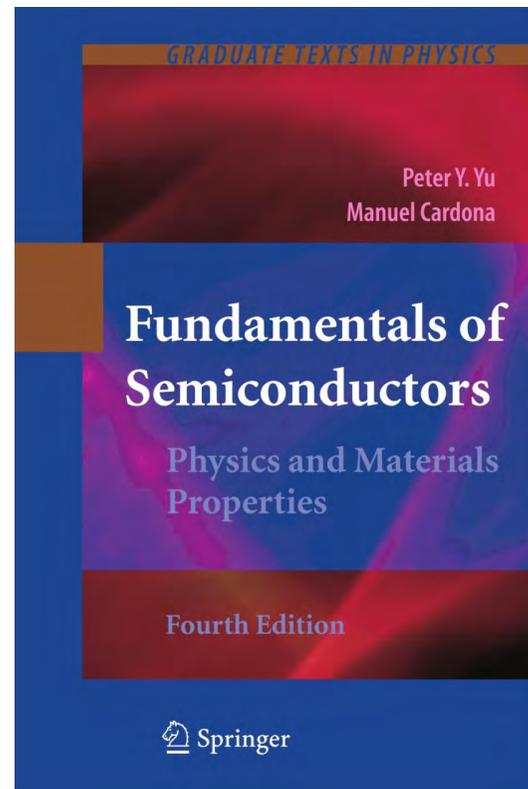
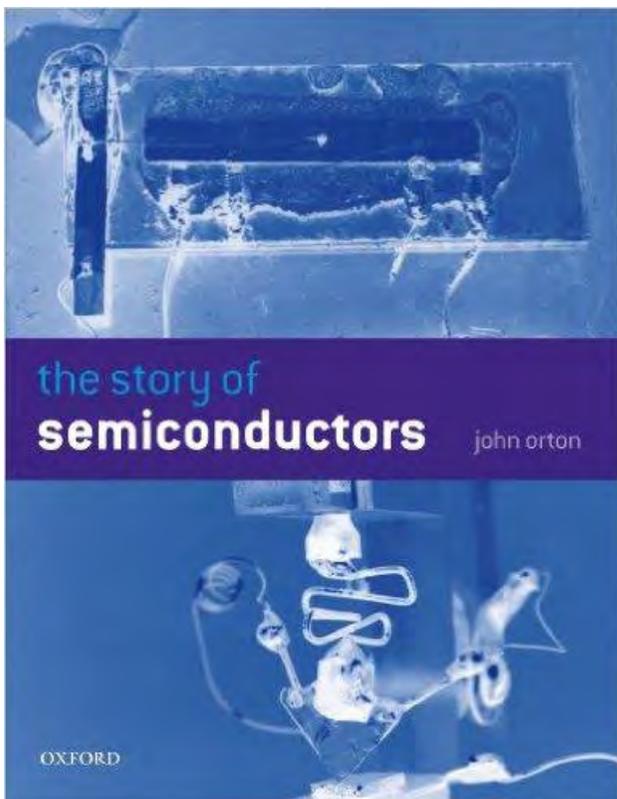


nel 1931 Pauli in una lettera a Rudolf Peierls afferma che:

“...uno non deve lavorare sui semiconduttori:
sono un pasticcio; chi sa se addirittura i
semiconduttori esistono...”

Pauli, premio nobel nel 1945





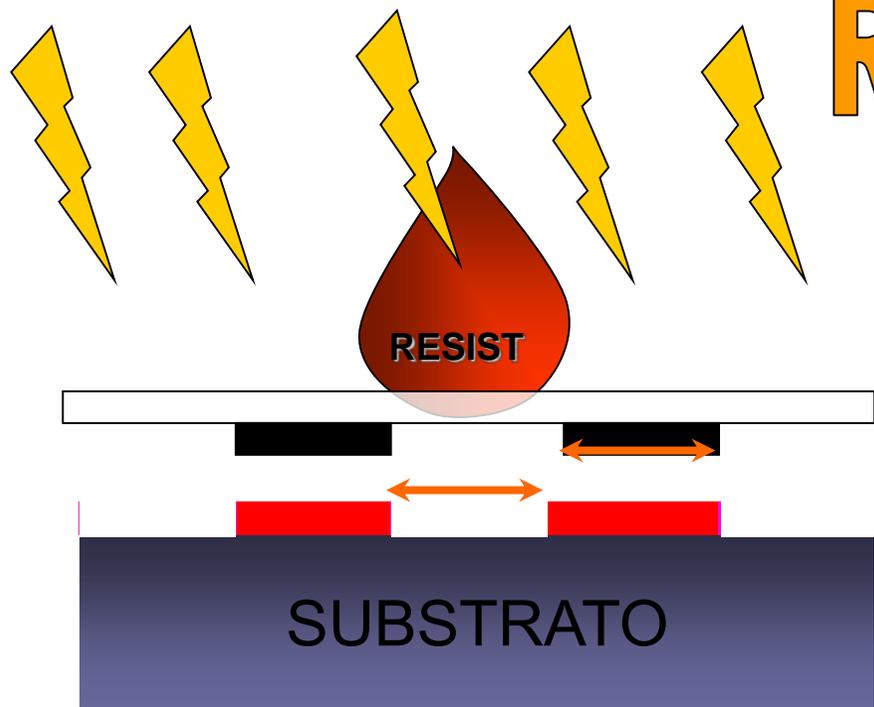
L'educazione ha prodotto molte persone in grado di leggere,
ma non in grado di distinguere che cosa è bene leggere

G.M Trevelyan

L'educazione scientifica sta producendo molte persone in
grado di far scienza,
ma incapaci di distinguere cosa è bene fare con la scienza.

Balzani

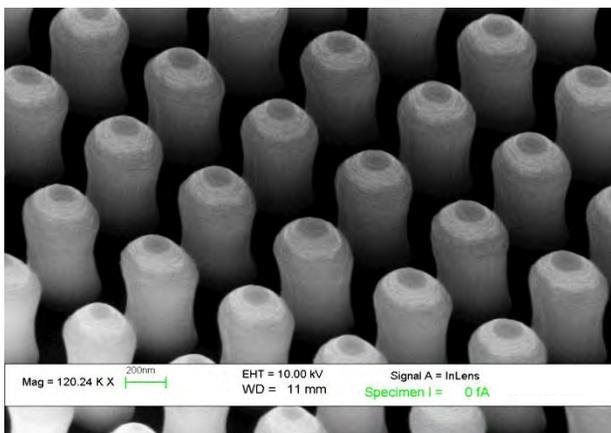
UV



RISOLUZIONE?!?!?



DEVELOPER



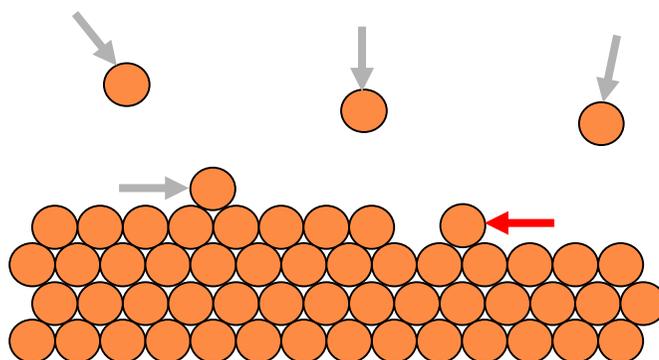
SUBSTRATO

*Comune denominatore = Natura → minimizzare l'energia
attraverso l'organizzazione*

**Esempi? Materia allo stato solido, in particolare = CRESCITA
CRISTALLI**

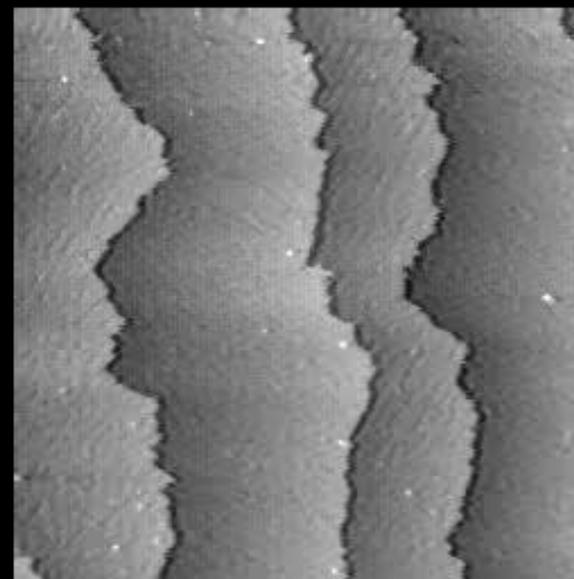
Atomi o molecole

In fase vapore o
in soluzione liquida



L'atomo indicato dalla
freccia rossa ha
VERAMENTE una buona
idea:

**Se raggiunge l'angolo può
legarsi ad altri tre atomi
→ *veramente* bassa
energia**

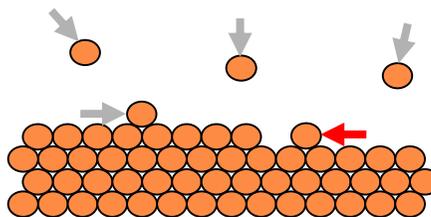


<http://www.fz-juelich.de/video/voigtlaender>

Gettare atomi in una camera da vuoto (ad esempio mediante evaporazione)

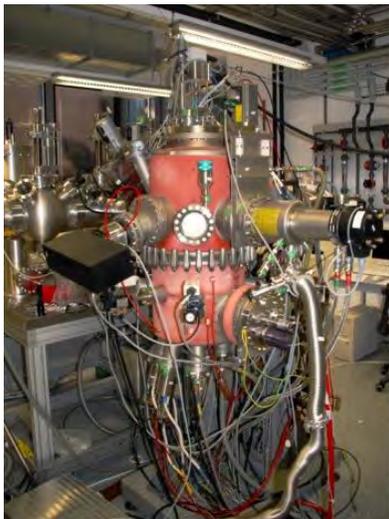
Questi *atterreranno* su un substrato riscaldato (il che gli consente di muoversi sulla superficie)

Il Processo è del tipo:



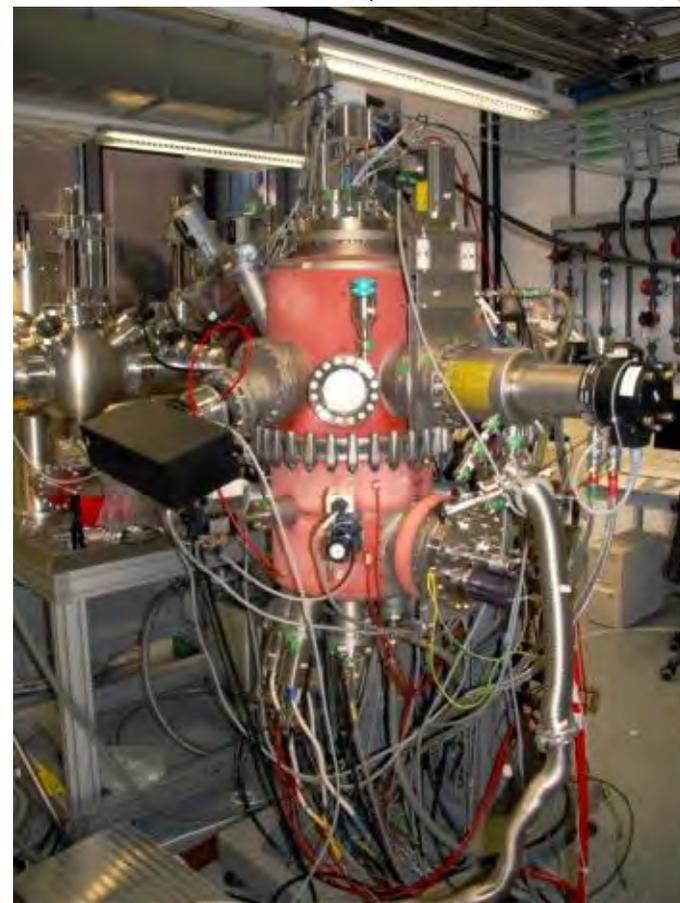
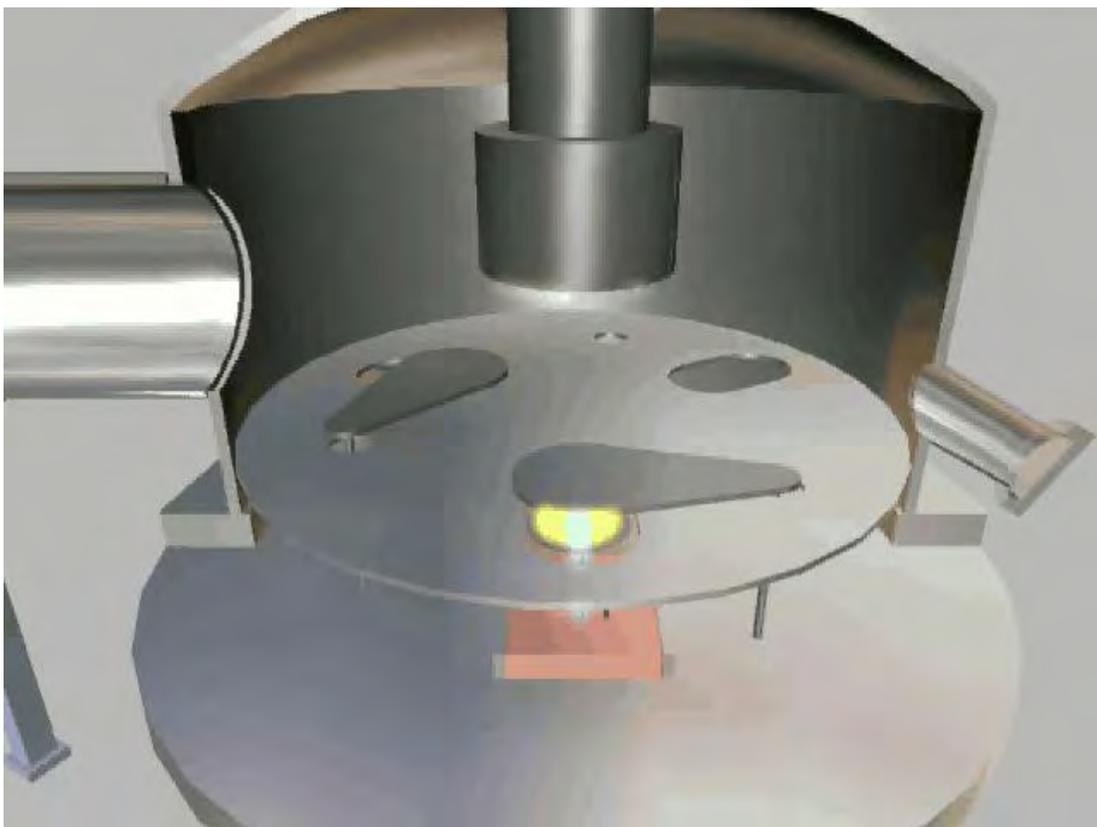
Tranne il fatto che richiede in più un sistema da vuoto dal valore <M€ per renderlo "semplice"

Il mio primo sistema:



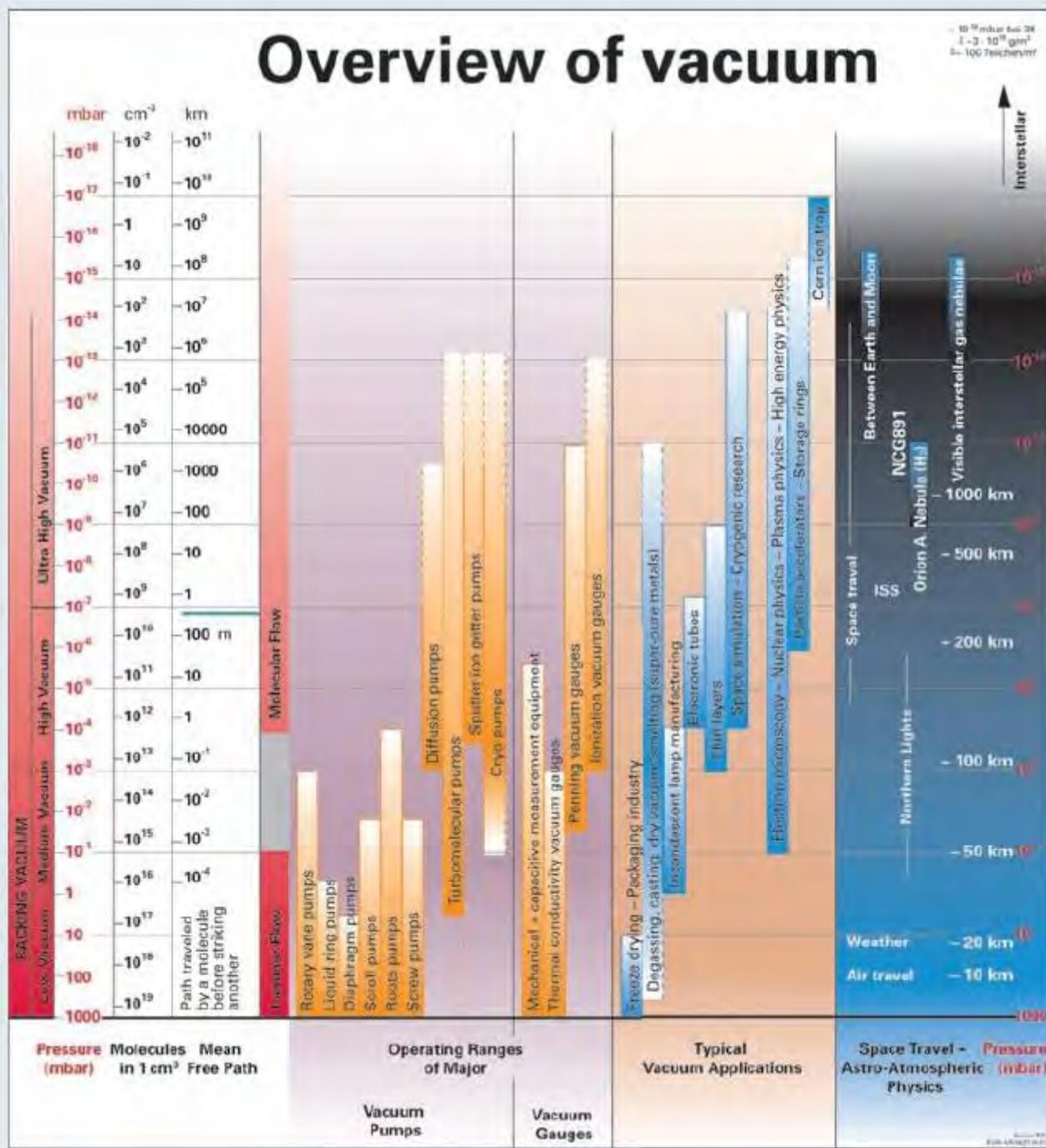
Leibniz-Institut
für Festkörper- und
Werkstoffforschung
Dresden

Epitassia da fascio molecolare: J. R. Arthur and Alfred Y. Cho (fine anni 60)



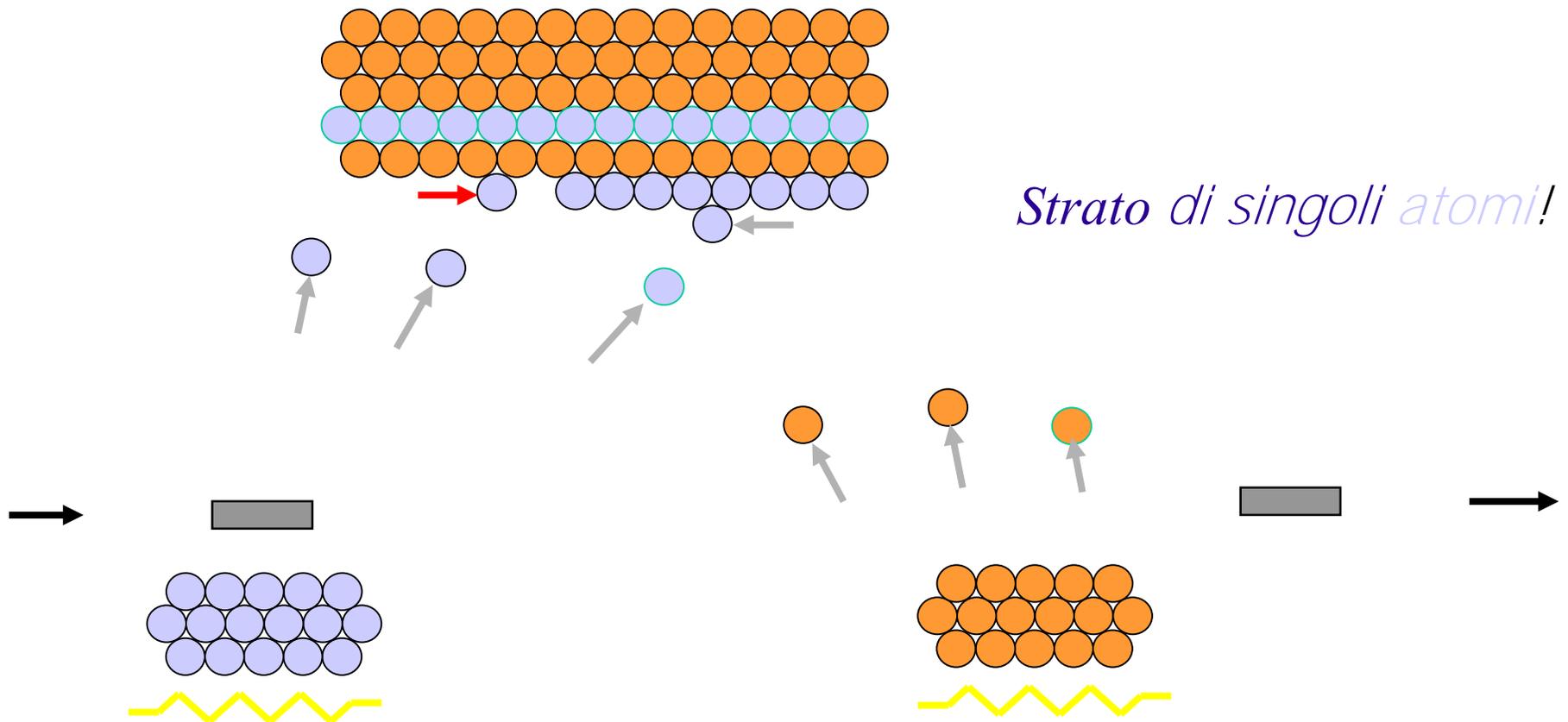
Da "UVA Virtual Lab" <http://www.virlab.virginia.edu/VL/MBE.htm>

Overview of vacuum



Come produrre nano-cose?

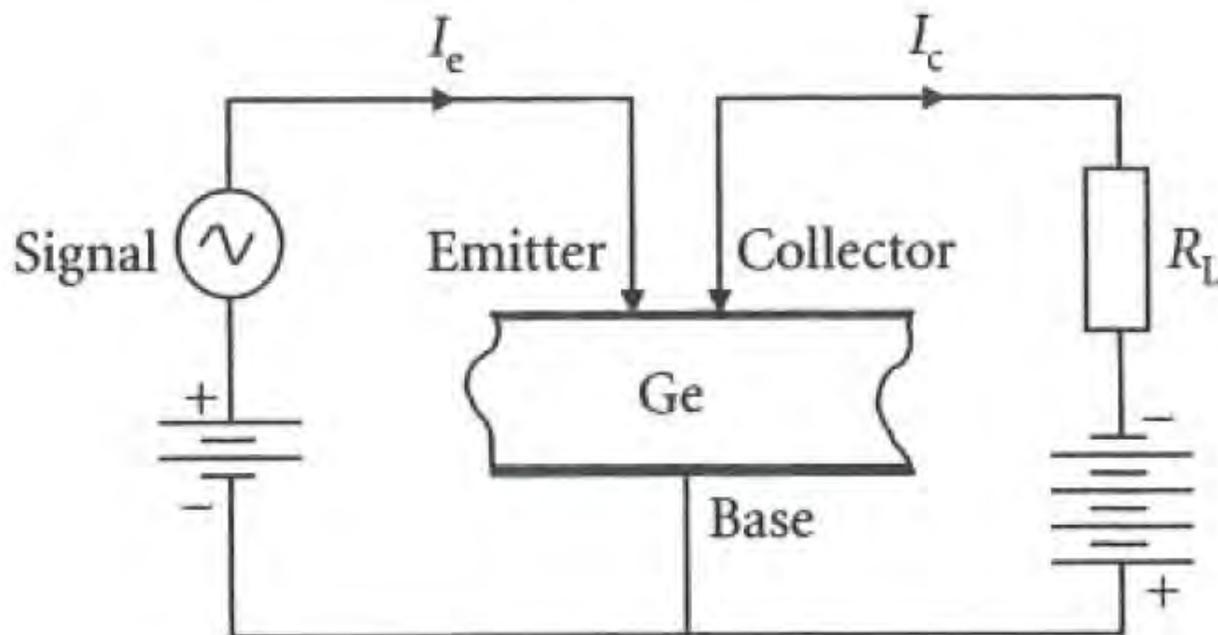
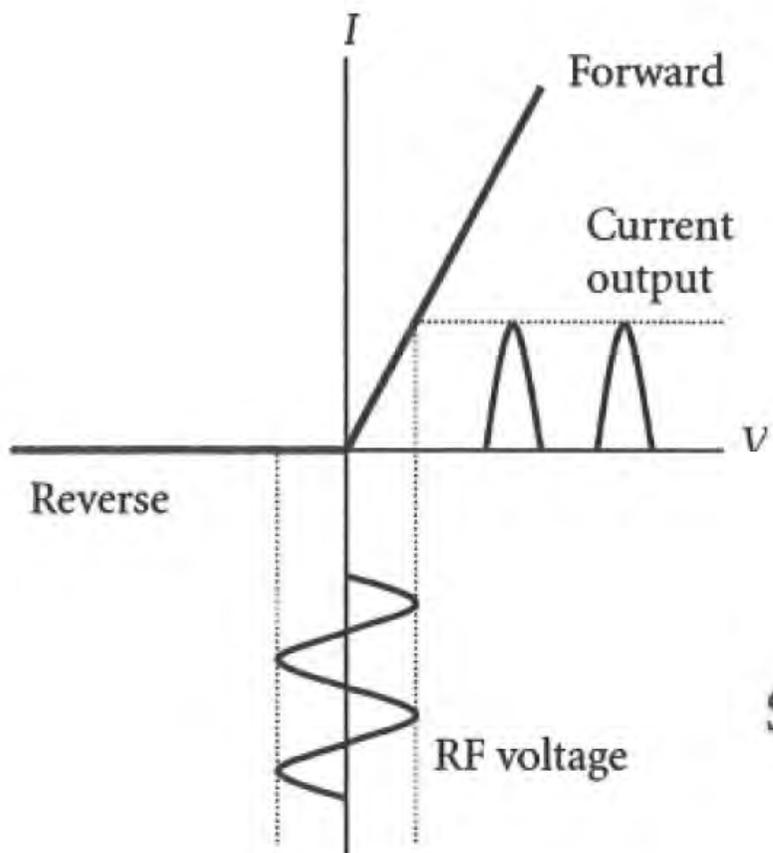
Capovolgete il campione, installate 2 sorgenti d'evaporazione, e poi alternate gli atomi:



SEMICONDUTTORI NOTI E MENO NOTI

Group →	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
1	1 H																	2 He
2	3 Li	4 Be											5 B	6 C	7 N	8 O	9 F	10 Ne
3	11 Na	12 Mg											13 Al	14 Si	15 P	16 S	17 Cl	18 Ar
4	19 K	20 Ca	21 Sc	22 Ti	23 V	24 Cr	25 Mn	26 Fe	27 Co	28 Ni	29 Cu	30 Zn	31 Ga	32 Ge	33 As	34 Se	35 Br	36 Kr
5	37 Rb	38 Sr	39 Y	40 Zr	41 Nb	42 Mo	43 Tc	44 Ru	45 Rh	46 Pd	47 Ag	48 Cd	49 In	50 Sn	51 Sb	52 Te	53 I	54 Xe
6	55 Cs	56 Ba		72 Hf	73 Ta	74 W	75 Re	76 Os	77 Ir	78 Pt	79 Au	80 Hg	81 Tl	82 Pb	83 Bi	84 Po	85 At	86 Rn
7	87 Fr	88 Ra		104 Rf	105 Db	106 Sg	107 Bh	108 Hs	109 Mt	110 Ds	111 Rg	112 Cn	113 Uut	114 Uuq	115 Uup	116 Uuh	117 Uus	118 Uuo
Lanthanides				57 La	58 Ce	59 Pr	60 Nd	61 Pm	62 Sm	63 Eu	64 Gd	65 Tb	66 Dy	67 Ho	68 Er	69 Tm	70 Yb	71 Lu
Actinides				89 Ac	90 Th	91 Pa	92 U	93 Np	94 Pu	95 Am	96 Cm	97 Bk	98 Cf	99 Es	100 Fm	101 Md	102 No	103 Lr

CuInSe, AgInSI, PbSnSe, GaS, Si, Ge (0.66eV) → GaAs (1.43eV) → ZnSe (2.7eV)

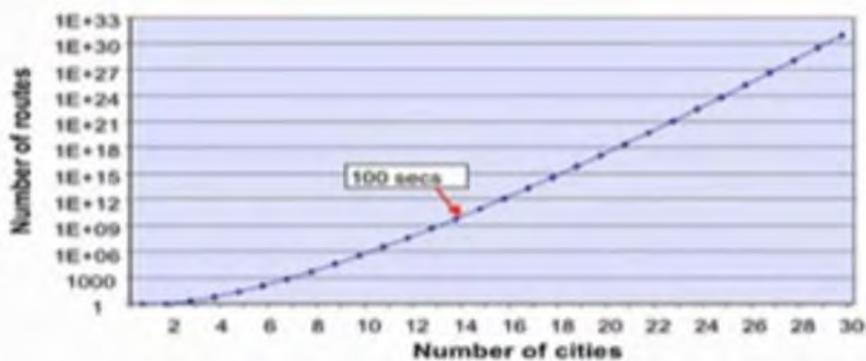


Difficult problems: the travelling salesman

Problem: A salesman has to travel to many cities and wants to work out the shortest possible route

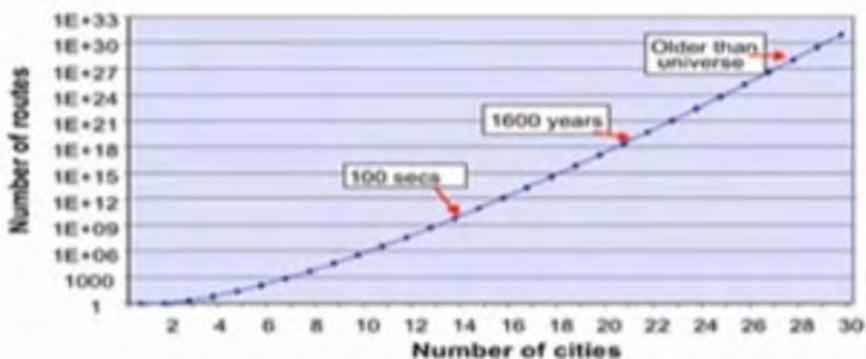


Difficult problems: the travelling salesman



14 cities: 10^{11} routes
for a classical 1GHz computer (10^9 operations/sec)
it would take 100 seconds

Difficult problems: the travelling salesman



14 cities: 10^{11} routes
for a classical 1GHz computer (10^9 operations/sec)
it would take 100 seconds

22 cities: 10^{19} routes
it would take 1600 years

28 cities

Classical versus quantum computation

Classical computer - can check many different possibilities in *rapid succession*



**1 computer -
search A, B, C, ... Z**



**2 computers - twice as fast.
One searches A-L, other M-Z.**



3 computers - 3 × as fast.

Classical versus quantum computation

Classical computer - can check many different possibilities in *rapid succession*

Quantum computer - can check many different possibilities *in parallel*



# qubits	classical possibilities	power
1	0 or 1	2
2	00, 01, 10, 11	4
3	000, 001, 010, 011 100, 101, 110, 111	8
N		2^N

Quantum computer's power **doubles**
every time another qubit is added

**A 30-qubit quantum computer would be
more powerful than a supercomputer..**

As for 300 qubits....